## Functional principle: Automatic replenishment

The pressure cylinder presses the cartridge or granulate against the heating inserts.

When it reaches a certain position, a sensor sends a replenishment signal to the control.

As long as a workpiece is being glued, charging is delayed until the workpiece is completely glued on.

The pressure cylinder automatically moves back, a new cartridge or granulate drops into the heating shaft and is pressed down again.

Cartridge supply shaft

Pressing cylinder with sensor for position monitoring