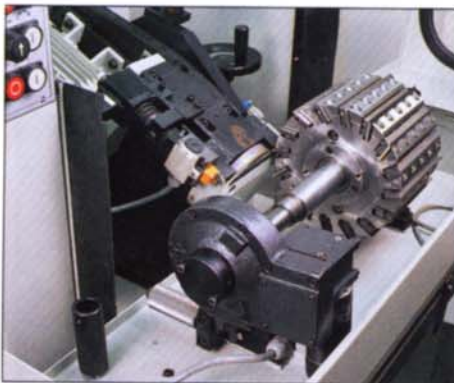


Fully automatic grinding of conventional planer head in a minimum of time.



Concentric grinding of a Hydro-Rota-plan cutterhead with 16 knives.



Clearly visible at the switch panel: this grinder is easy to handle.

Technical data:

(Subject to alterations)

Maximum length of tooling	330 mm
Maximum tool diameter	225 mm
Minimum tool diameter	85 mm
Radial clearance angle in degrees	15-35
Grinding spindle speed	n = 4,600 r.p.m.
Grinding wheel diameter	125 mm
Grinding wheel bore	20 mm
Motor rating, grinding wheel	1.1 kW (1.5 HP)
Motor rating, feed	0.053 kW (0.07 HP)
Motor rating, dividing attachment	0.033 kW (0.04 HP)
Coolant pump	0.065 kW (0.09 HP)
Coolant tank capacity	125 litres
Grinding speed	650 mm/min.
Freely selectable number of grinding passes per knife	1-5
Total connected load	1.5 kW (2.1 HP)
Operating voltage	380 volts, 50 cycles

Machine dimensions:

Height	1,200 mm
+ table movement	430 mm
Width	1,150 mm
Dept	820 mm
Weight (without coolant)	400 kg

Accessories:

- 1 Borazon grinding wheel for HSS and stellite knives
- 1 grinding wheel adaptor
- 1 mounting arbour, diameter at choice
- 1 operating manual
- Operating tools