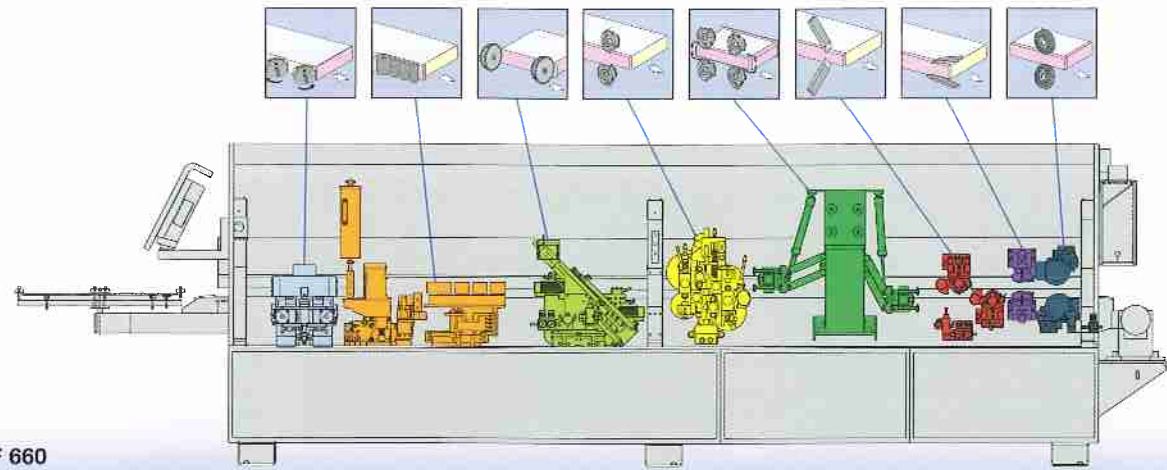


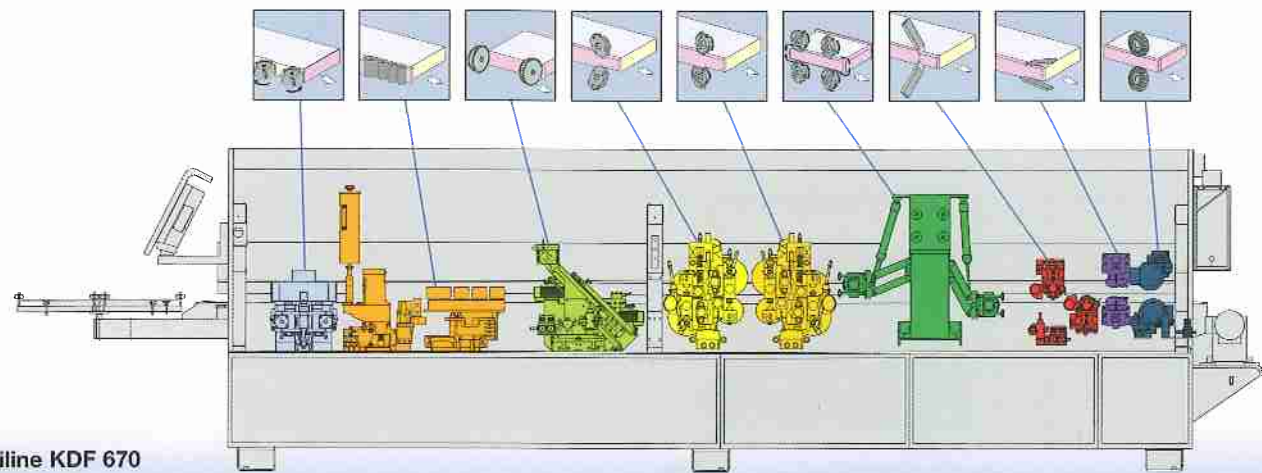
The perfect solution, always



4/05 creativ design



Profiline KDF 660



Profiline KDF 670

	Profiline KDF 660	Profiline KDF 670
Machine length (mm)	6360	6860
Connected value (kW)	14	15
Weight (kg)	2600	2800
Extraction diameter (mm)	1x120 / 1x120 / 1x100	1x120 / 1x160 / 1x100
Feed speed (m/min)		11 / 16
Machine dimensions WxH (mm)		900 x 1600
Workpiece thickness (mm)		8 - 60
Edging material thickness (mm)		0,4 - 12,0
Coil cut-off (mm)		3 x 45 / 0,8 x 60
Working height (mm)		950
Electrics		400 V - 3 Ph - 50 Hz
Pneumatics (bar)		6
Noise emission value (dBA)		84/85

All rights for technical changes withheld. Individual machine pictures may show options.

## Edge banding machines Profiline KDF 660 + KDF 670



A member of the Homag group of companies



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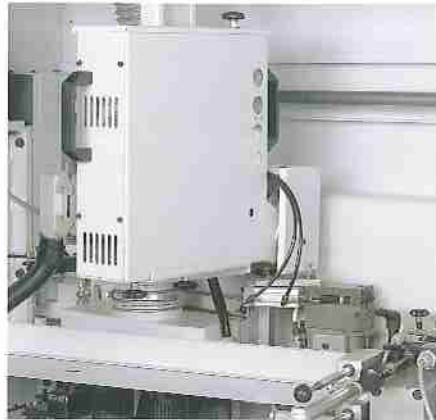
**PRACTIVE**

Intelligent woodworking solutions

# Highly flexible machine concept with the latest unit technology



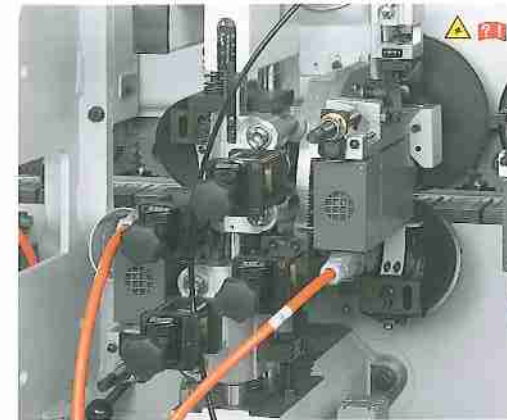
Joint trimming unit for finish trimming sawn or routed edges to achieve an optimum edge quality.



High availability and optimum glue quality due to the Quickmelt gluing station.



Perfect end cut by the precision end trimming unit equipped with THK guides.



Tiltable fine trim unit with pneumatic adjustment.



Flexibility for different edge material thicknesses and profiles by the use of NC servo motor positioning.



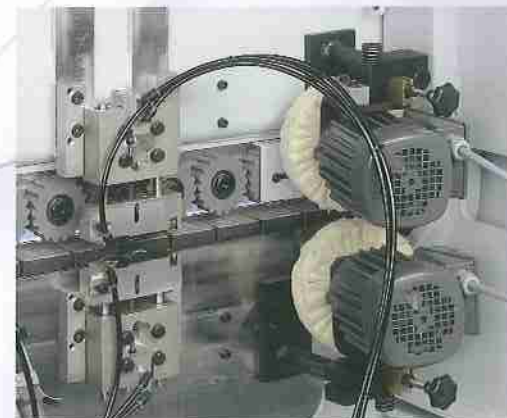
Profile trimmer with automatic adjustment for thin and thick edge materials.



Profiline KDF 670



Profile scraper unit with quick release heads to facilitate tool changes.



Perfect finish by the use of a surface scraper and buffing units.



### Control system Power Control PC 16

- All functions at your finger tips
- Short set-up times
- Fault diagnosis in plain text
- Graphical surface
- Production data acquisition