

FELDER[®]

SERIE 500

06/07

THE NEW

... for the discerning woodworker!



www.ukfelder.co.uk

State-of-the-art technology at yesterday's prices!

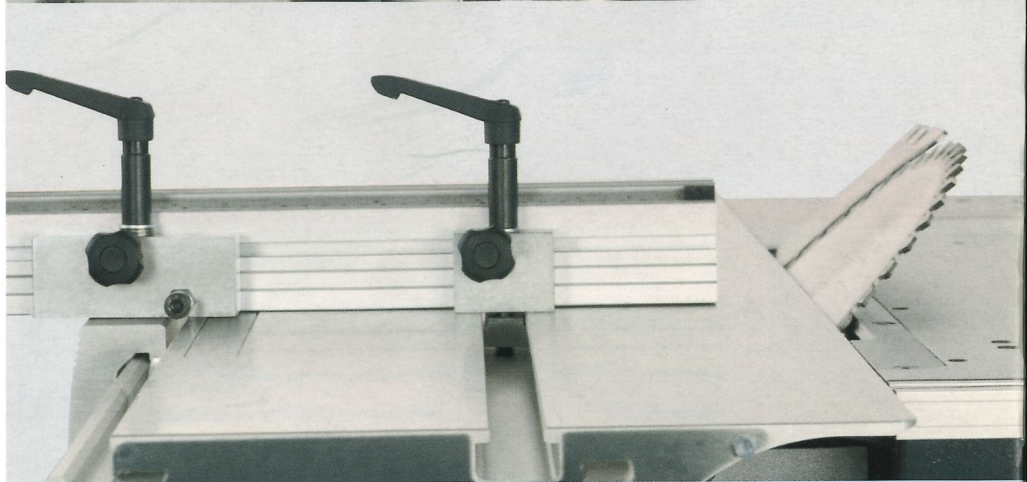
The new Series 500 opens a new chapter in the Felder success story.

Just in time for the 50th jubilee, the new 500 Series seamlessly joins the Felder success story. The machines of the Series 500 feature a dynamic design and the legendary Felder quality, giving them an excellent price/performance ratio.

"The real Mc Coy"

Just like the well-established Felder Series 700 and 900, the new, "smaller" Series 500 features the same unique Felder standards such as the panel sliding table with the "X-ROLL" linear guiding system, the precisely adjustable fences and the cutterblock system with the self-adjusting planing knives. The new line-up comprises five different models: table saw, tilting spindle moulder, saw-spindle moulder, combination planer-thicknesser, and full combination woodworking system. Besides the tried-and-tested key components out of the Felder modular technology kit, there is also a number of professional accessory packages – popular because they improve performance – available for the Series 500 machines at a manufacturer's discounted price.

Take a look now and secure a new Felder Series 500 at a special introductory price!



CF 531 Combination woodworking system

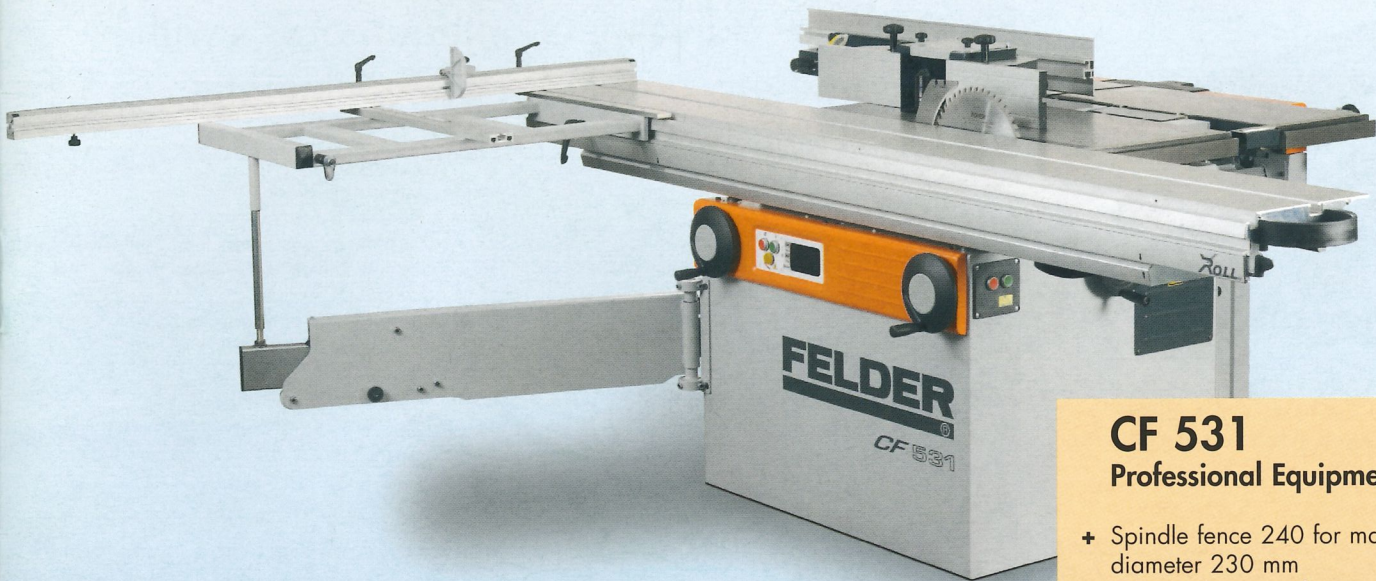
Unrivalled value for your money

It's amazing how many ingeniously designed components have been packed into this machine – and all for an unbelievably low price. The CF 531 system gives you top machine quality, exceptional performance and unconditional precision while occupying only relatively little space.

Boasting rapid retooling capability and utmost user-friendliness, the CF 531 allows you to easily perform professional planing and thicknessing, shaping, sizing and, if desired, mortising work.

Planer table length 1500 mm, planing width 310 mm, tiltable table saw 90°–45°, 2- or 4-knife Felder-system cutterblock, moulder fence with high-grade anodised aluminium guides, and the aluminium sliding table with its precision guiding system "X-Roll" – these are just a few of the components that make this machine something really special.

CF 531



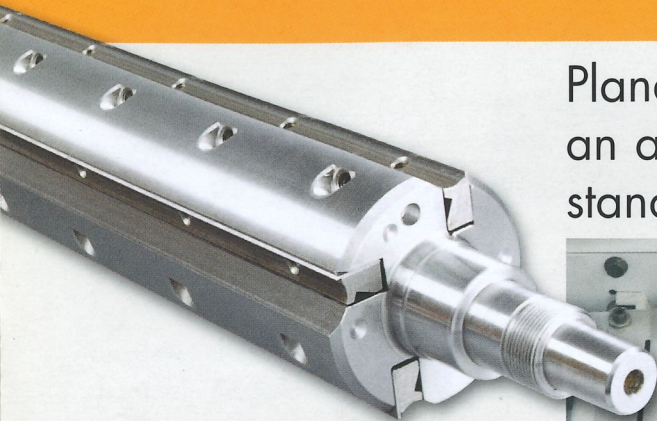
CF 531 Professional Equipment

- + Spindle fence 240 for max. tooling diameter 230 mm
- + MULTI adjustment for spindle fence 240 enabling parallel running and quick setup
- + Cutting length 2050 mm
- + Anodised X-ROLL Sliding Table
- + Outrigger table 1100 for sliding table with telescopic arm
- + Crosscut fence 2600 mm for outrigger table instead of crosscut fence 1300 mm

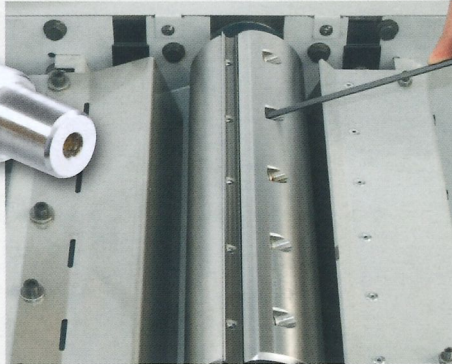


CF 531

- ➔ 3 motors 4.0 HP (5.5 HP)
- ➔ Surface planer width 310 mm
- ➔ Planer table length 1500 mm
- ➔ 2 knife Felder-system cutterblock
- ➔ Thickness height 4–220 mm
- ➔ Spindle moulder tilting from 90°–45°
- ➔ 4-speed moulding 3000/6000/8000/10,000 rpm
- ➔ Forward and Reverse Run
- ➔ Spindle moulder fence 220 for max. tooling diameter 220 mm
- ➔ Aluminium fence plates anodised
- ➔ Saw blade tiltable 90°–45°
- ➔ Sliding table with precision guiding system "X-ROLL"
- ➔ Cutting length 1000 mm (1300, 2050, 2500 mm)
- ➔ Double mitre fence 1300 mm

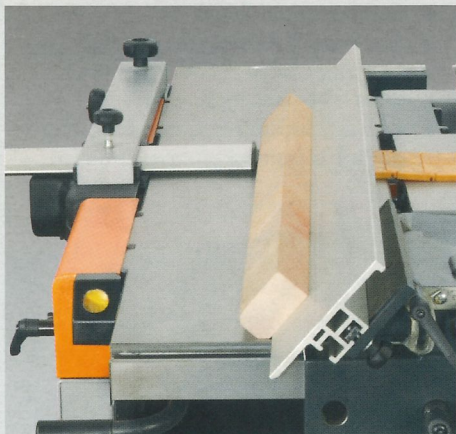


Planer knife adjustment without tools - with an accuracy to one tenth of a millimetre, standard with your FELDER!



- The felder-system cutterblock
- 2 or 4 knife cutterblock
 - Carry out a knife change in less than 2 minutes
 - The self aligning knives, mean perfectly set knives each and every time
 - No resinous residuals on clamping bolts
 - Extremely quiet operation due to the enclosed design
 - Excellent durability of knife edges
 - Cost saving, thanks to the low price of planer blades

Perfect planing technology-suitable load distribution!



The planer fence may be tilted to any degree between 90° to 45°. There are end stops in the positions of 90° and 45°.

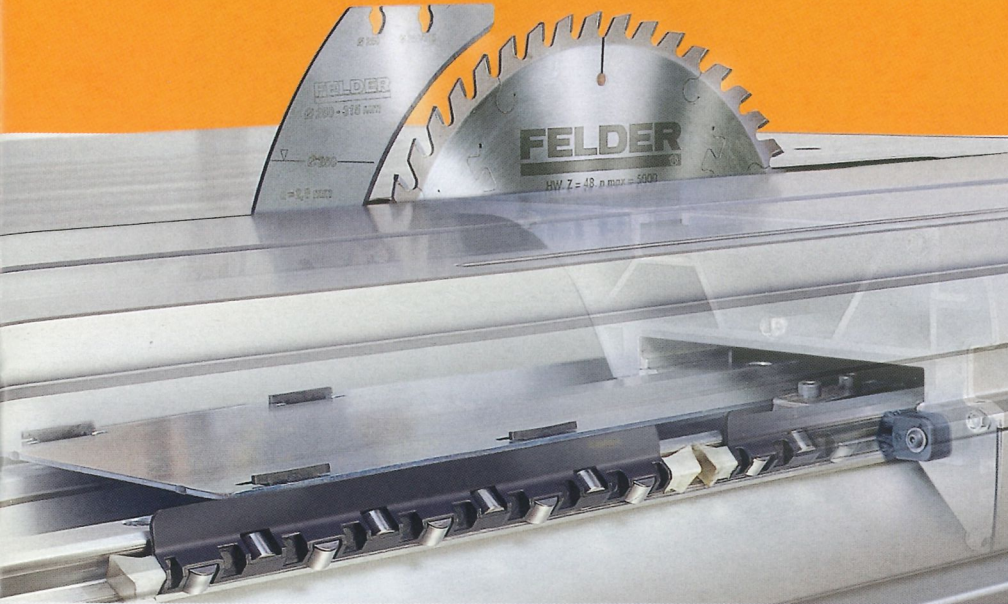


A space saving solution with optimum ergonomics: Planer tables tilt away from the user operating area, this ensures working with your Felder is as userfriendly as possible and also requires less workshop space.

The horizontal mortiser is mounted on the planer side. The mortiser carriage may have a dowl-ling device or not, depending on what you require.

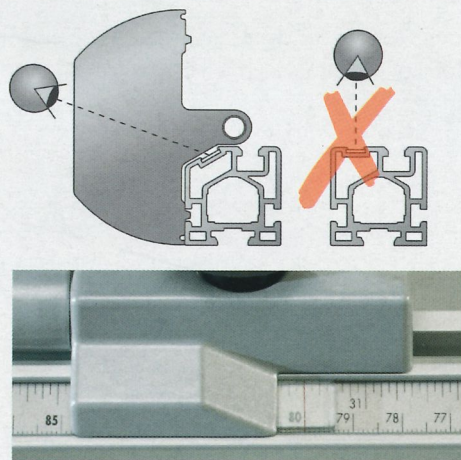


CF 531

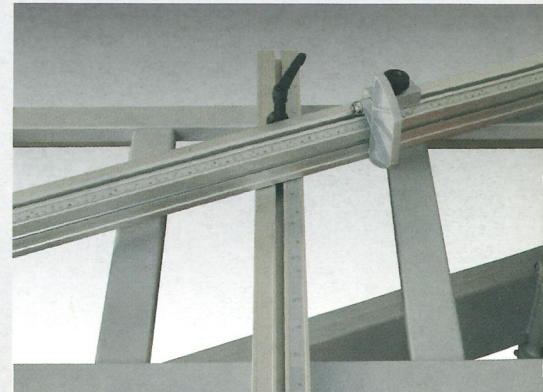


Precision sliding table – with “X-ROLL” Guiding system

Extremely smooth and precise sliding action! With the roller-bearing system there is no single point of contact between bearings and guiding track, maximising precision over the lifetime of the machine. A 3-way dust protection system ensures clean, dust free guide rails obtained by silicon wipers, brushes and concave tracks. Your “X-ROLL” sliding table guidance system is backed by a 6 year factory guarantee.



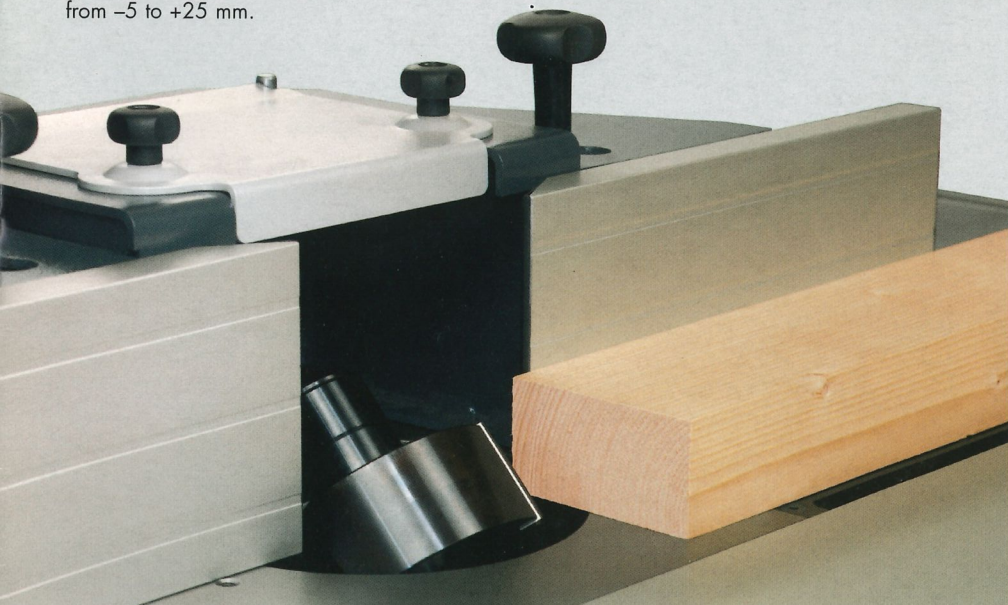
The Cross-cut fence 1300 mm for crosscuts between $+45^\circ$ and -45° . The fence can be attached to the sliding table without the use of tools. The end stop provides you with the exact 90° position. The scale on the crosscut fence is bevelled towards the operator, this is to assist you when setting the crosscut-stop position improving accuracy by preventing readout errors. The crosscut-stop position-indicator is perfectly integrated into the body of the crosscut-stop.



The double mitre system on the outrigger table with telescopic stop 2600 mm is standard for professional type machines.

The Spindle Unit: Precision down to the smallest detail.

The heavy, double sided cast iron suspension of the spindle moulder unit provides stability and superb quiet running. Spindle fence 220 for tools up to max. \varnothing 220 mm. Anodised spindle fences, of which the outfeed fence can be adjusted from -5 to $+25$ mm.



Professional Equipment: Spindle fence 240 for max. tooling diameter 230 mm, MULTI adjustment for spindle fence 240 enabling parallel running and quick setup.



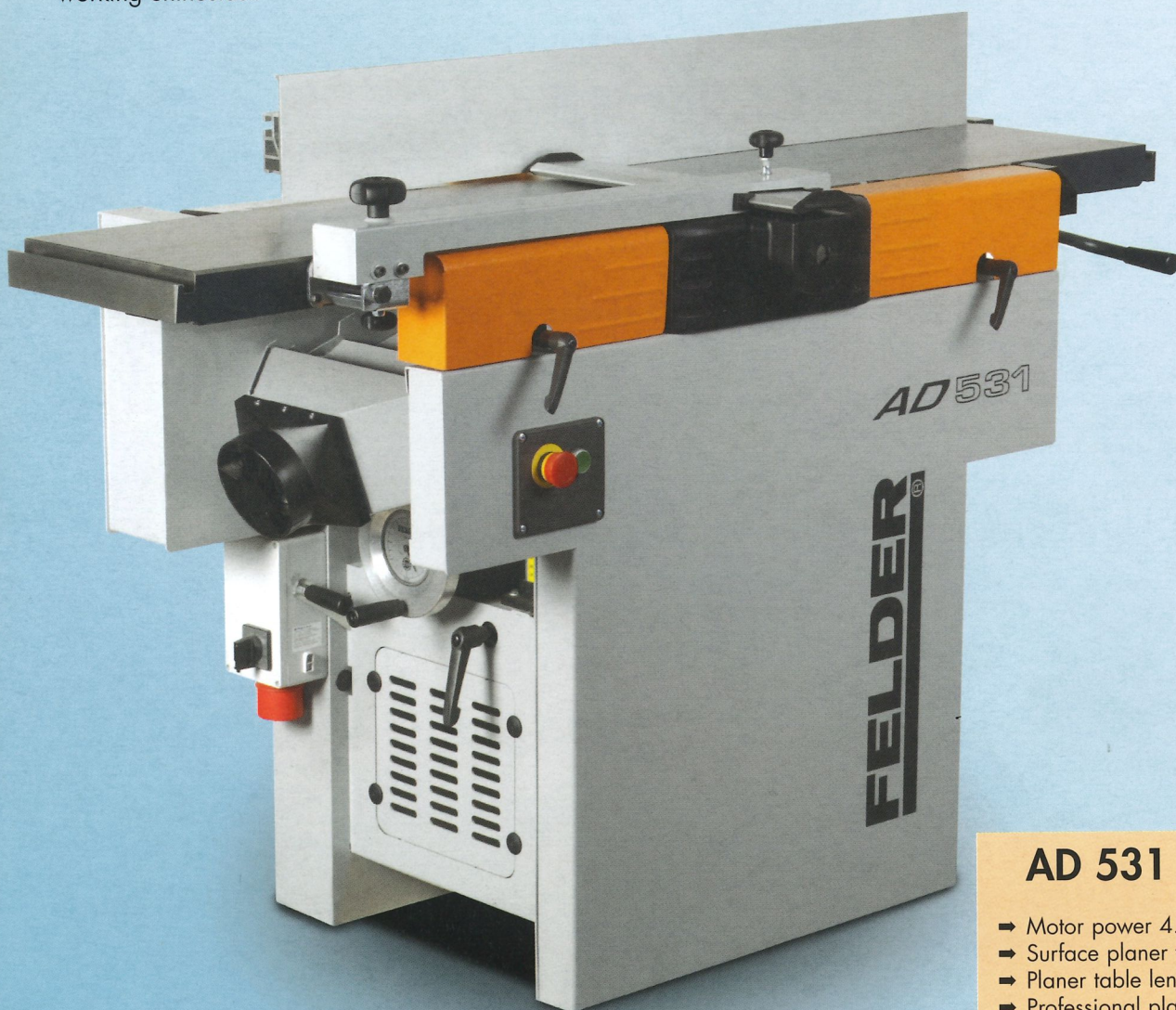
AD 531 Planer-Thicknesser

Sophisticated features and details.

In this price class it is impossible to find a product that is more machine!

The AD 531 planer-thicknesser is an integral part of the new Series 500 line-up. Woodworkers hearts never fail to leap when recognizing the combination of exceptional engineering and functional modern design working together in harmony with one another.

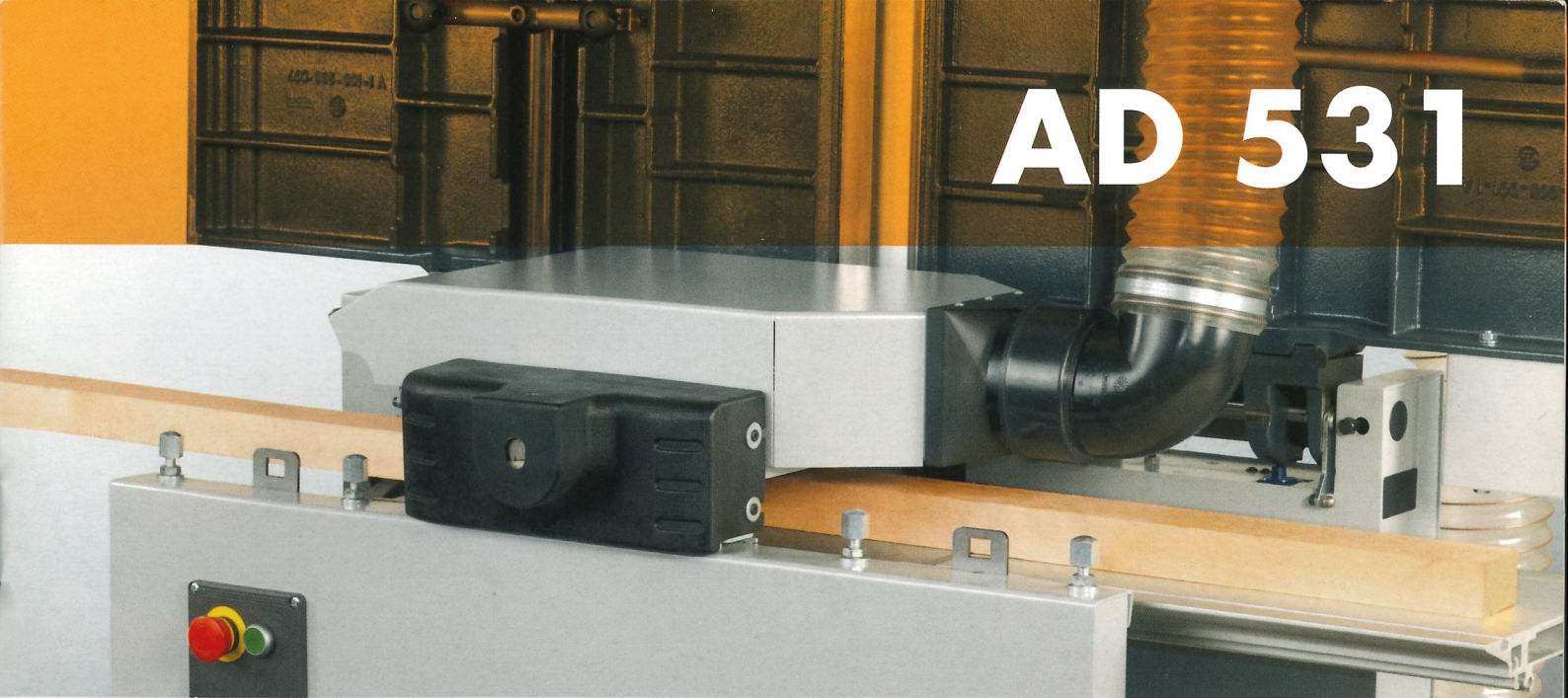
The professional planer fence, the robust planer tables made of cast iron, and the 2-knife Felder-system cutterblock (4-knife Felder-system cutterblock optional) are sure to fascinate every wood-working enthusiast.



AD 531

- ➔ Motor power 4.0 HP (5.5 HP)
- ➔ Surface planer width 310 mm
- ➔ Planer table length 1500 mm
- ➔ Professional planing fence
- ➔ 2 knife Felder-system cutterblock
- ➔ Thickness height 4-220 mm
- ➔ Solid cast iron tables

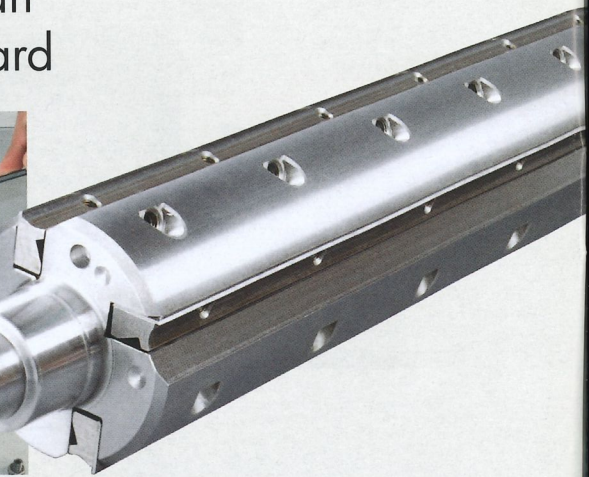
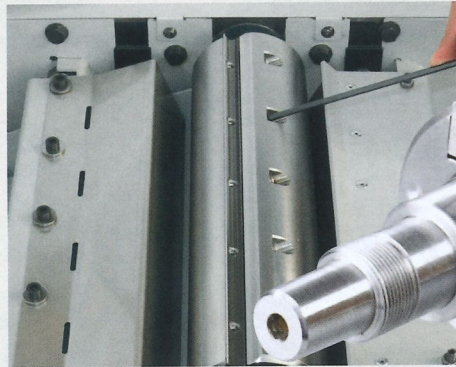
AD 531



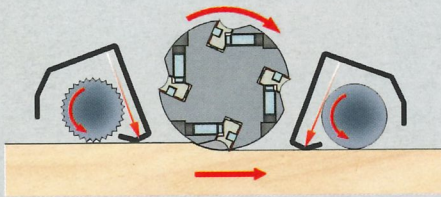
Planer knife adjustment without tools - with an accuracy to one tenth of a millimetre, standard

The felder-system cutterblock:

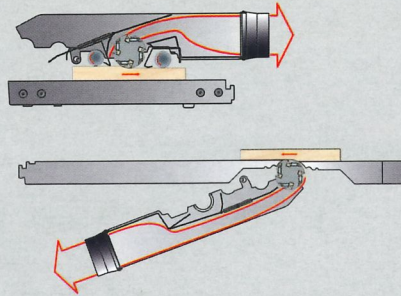
- 2 or 4 knife cutterblock
- Carry out a knife change in less than 2 minutes
- The self aligning knives, mean perfectly set knives each and every time
- No resinous residuals on clamping bolts
- extreme Laufruhe durch Formschluss
- Excellent durability of knife edges
- Cost saving, thanks to the low price of planer blades



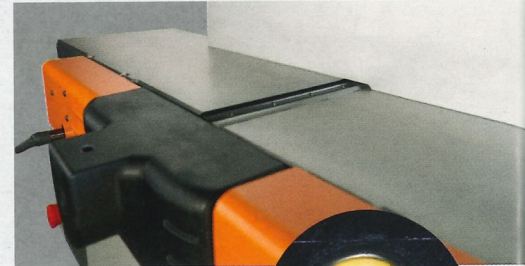
Perfect Technology!



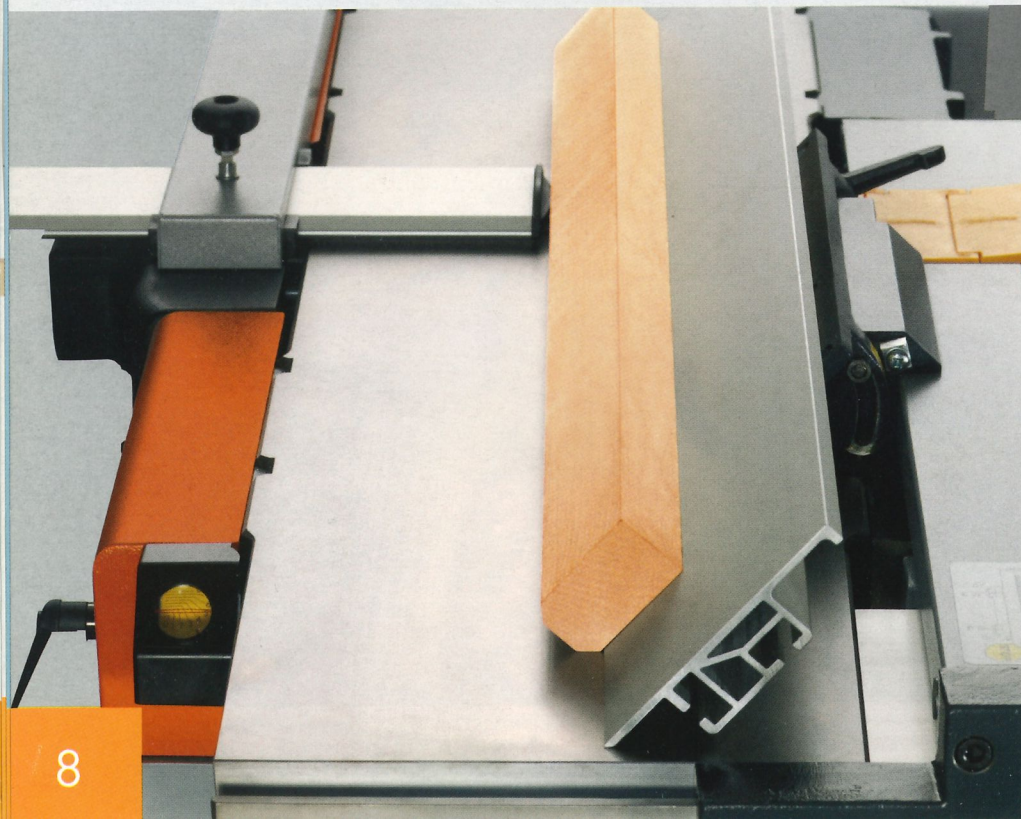
2 spring loaded pressure bars prevent "fluttering" of very thin workpieces during thicknessing.



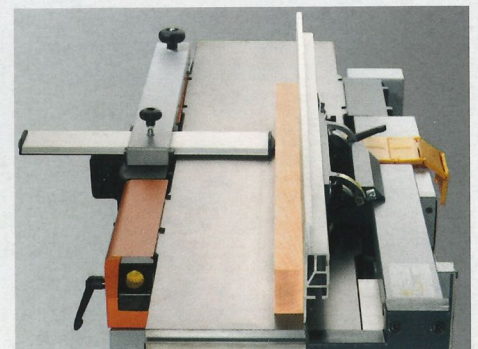
Dust extraction hood. Due to its extremely good design and large dimension, the chip extraction hood is very efficient.



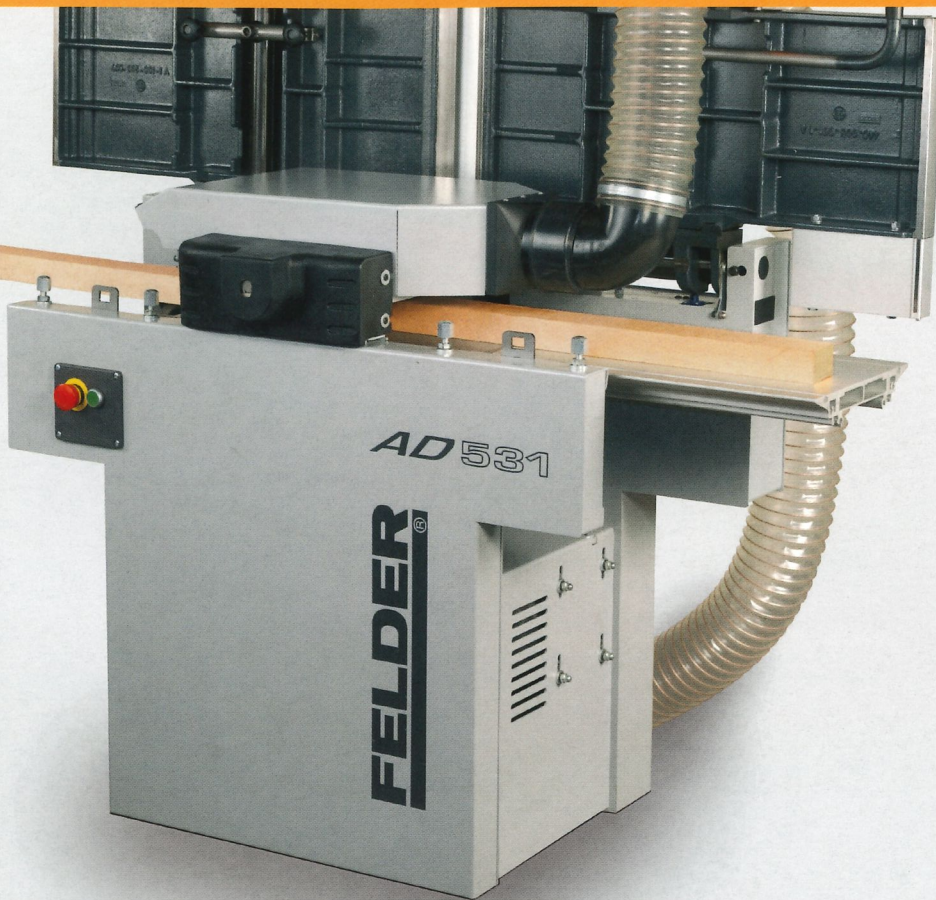
Accurate and comfortable quick adjustment of cutting depth from the operator side of the infeed table.



The planer fence may be tilted to any degree between 90° to 45°. There are end stops in the positions of 90° and 45°.

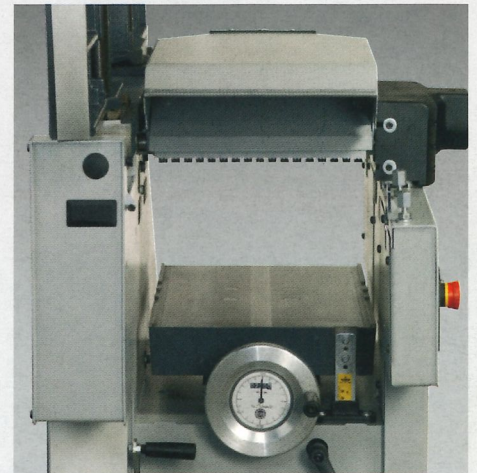


AD 531



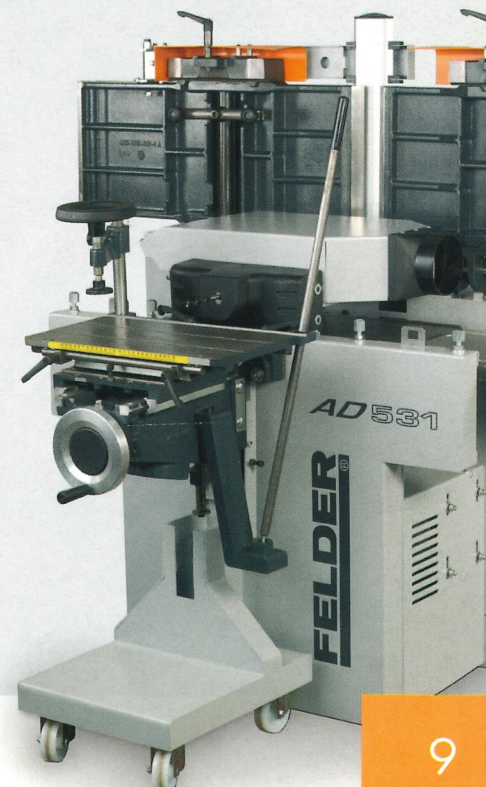
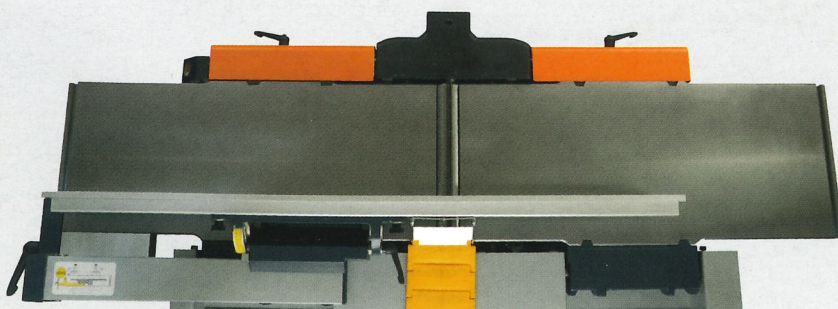
Thicknessing

The maximum thicknessing height of 220 mm permits the processing of large and heavy workpieces. If desired, the digital handwheel can be used to adjust the height of the thicknessing table with an accuracy of 1/10 of a millimeter.

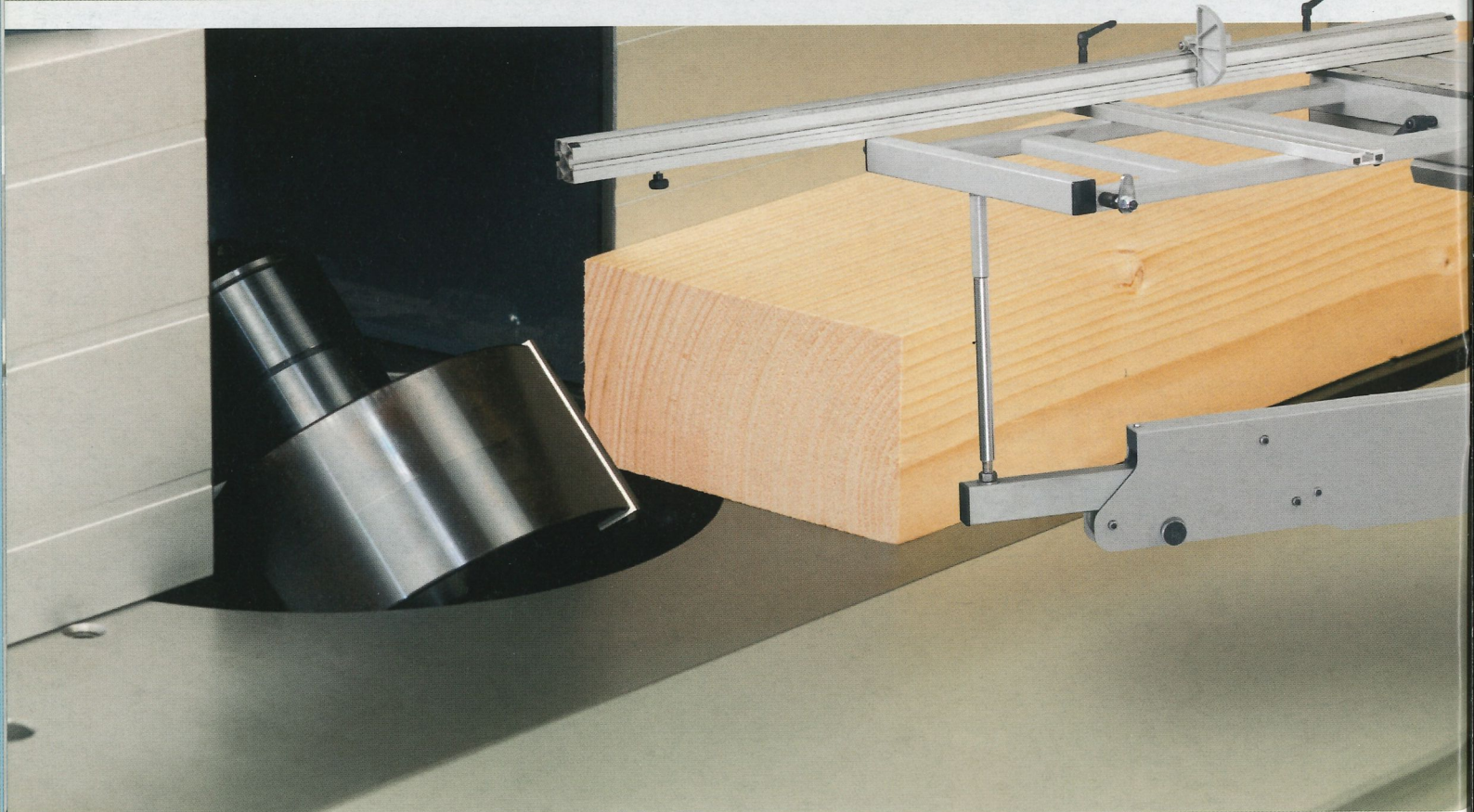


The horizontal mortiser is mounted on the planer side. The mortiser carriage may have a dowelling device or not, depending on what you require.

The exceptional space-saving design of the planer fence makes it possible to place your surface – thickness planer directly against the workshop wall and still use the full planing width.



FELDER® SERIE 500



KF 500



KF 500 Saw-Spindle Moulder

Two-in-one – sawing and shaping

The saw-spindle moulder KF 500 is exceptional in its price class.

Despite its favourable price/performance ratio, this machine is amazingly easy to operate and extremely versatile. Thanks to the many functions that have been fused together, it has become a classic in its time!

The highlights of the KF 500 include the aluminium sliding table with "X-ROLL" guiding system, the professional rip fence mounted on a large steel bar as well as the professional package.

KF 500

- ➔ Motor 4.0 HP (5.5 HP)
- ➔ Spindle moulder tilting from 90°–45°
- ➔ 4-speed moulding 3000/6000/8000/10,000 rpm
- ➔ Forward and Reverse Run
- ➔ Spindle moulder fence 220 for max. tooling diameter 220 mm
- ➔ Aluminium fence plates anodised
- ➔ Saw blade tiltable 90°–45°
- ➔ Sliding table with precision guiding system "X-ROLL"
- ➔ Cutting length 1000 mm (1300, 2050 mm)
- ➔ Double mitre fence 1300 mm
- ➔ Industrial rip fence with round steel guide
- ➔ Rip capacity 800 mm (1250 mm)
- ➔ optional scoring unit



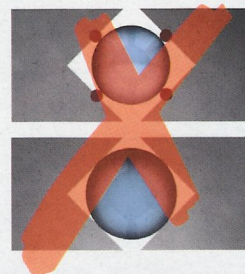
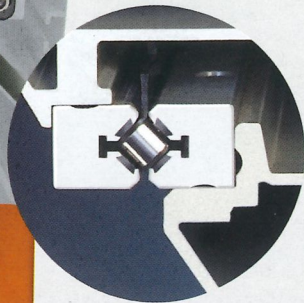
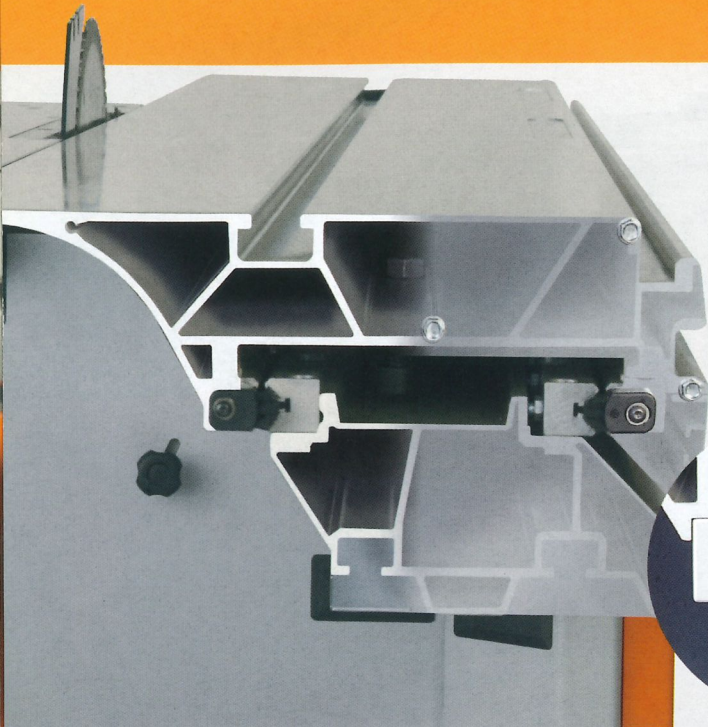
KF 500 Professional Equipment

- + Spindle fence 240 for max. tooling diameter 230 mm
- + MULTI adjustment for spindle fence 240 enabling parallel running and quick setup
- + Cutting length 2050 mm
- + Anodised "X-ROLL" Sliding Table
- + Outrigger table 1100 for sliding table with telescopic arm
- + Crosscut fence 2600 mm for outrigger table instead of crosscut fence 1300 mm

Precision sliding table – With "X-ROLL" Guiding system

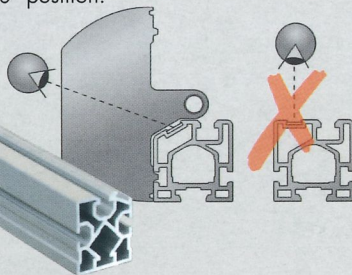
This is what makes the difference:

- Extremely smooth running and durable guiding system! Due to the use of roller bearings there is no "single point of contact" between bearing and guide track.
- "Dust resistant" the construction of the guiding system ensures dust free, clean guiding.
- Hardened and ground-bearing tracks.



The Cross-cut fence 1300 mm Perfect construction – Perfect function!

The Cross-cut fence 1300 mm for crosscuts between $+45^\circ$ and -45° . The fence can be attached to the sliding table without the use of tools. The end stop provides you with the exact 90° position.

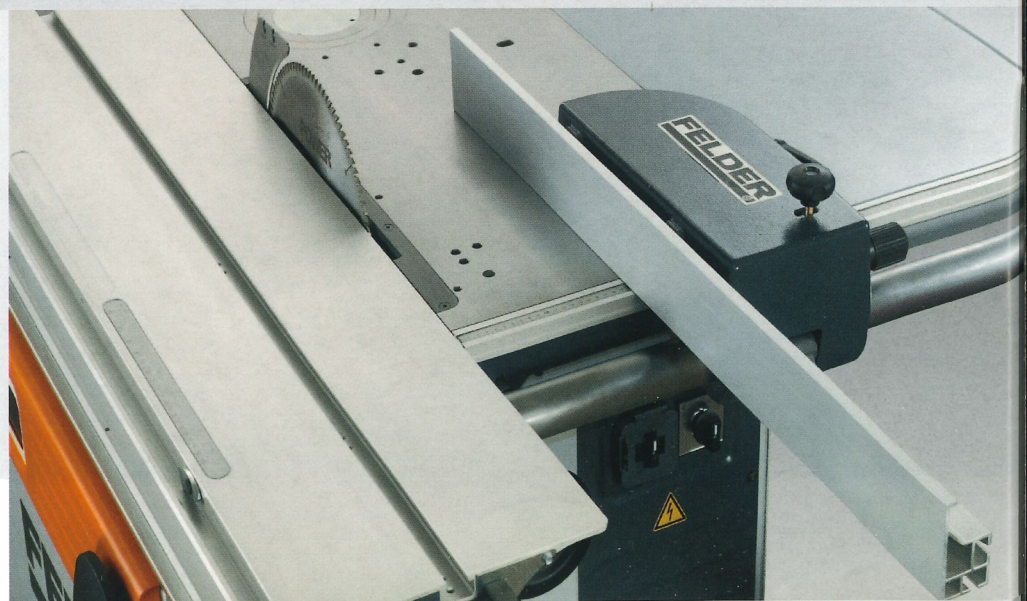


The scale on the crosscut fence is bevelled towards the operator, this is to assist you when setting the crosscut-stop position improving accuracy by preventing readout errors. The crosscut-stop position-indicator is perfectly integrated into the body of the crosscut-stop.

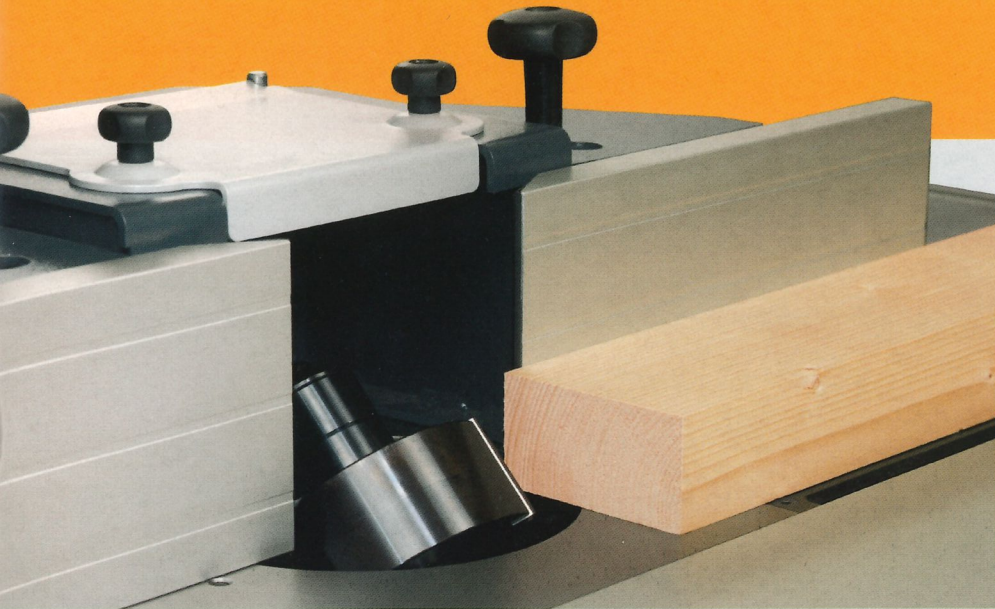
The double mitre system on the outrigger table with telescopic stop 2600 mm is standard for professional type machines.

The rip fence

The single handed adjustment system ensures quick and accurate setting of the rip fence. A fine adjustment facility is included. The rip capacity amounts to 800 mm or optionally 1250 mm. The easy to read rip scale is perfectly intergrated into the saw table. The aluminium rip fence plate can be moved backwards to optimise the feed of workpieces.

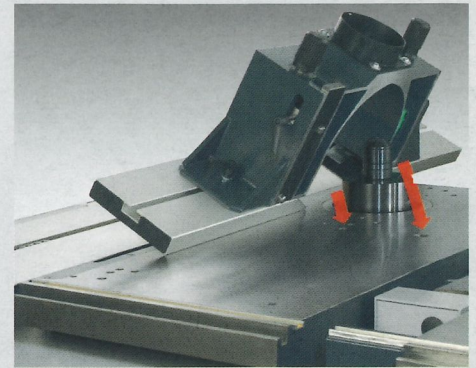


KF 500



Massive spindle unit, tiltable 90°–45°

The heavy, double sided cast iron suspension of the spindle moulder unit provides stability and superbly quiet running. Spindle fence 220 for tools up to max. Ø 220 mm. Anodised spindle fences, of which the outfeed fence can be adjusted from -5 to +25 mm.



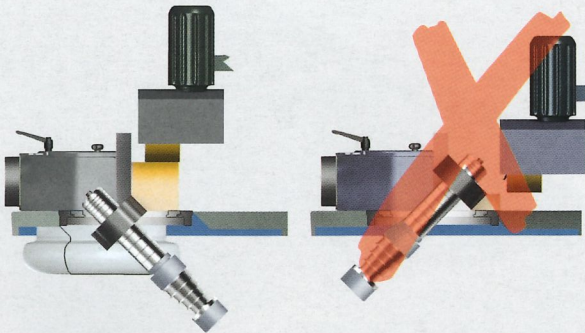
Professional Equipment: Spindle fence 240 for max. tooling diameter 230 mm, MULTI adjustment for spindle fence 240 enabling parallel running and quick setup

With your Felder the spindle tilts „rearwards“, for the following reasons:

- Safe operation
- suitable for any workpiece size
- power feeders may be used without access problems.
- impeccably machined surface
- optimal chip removal

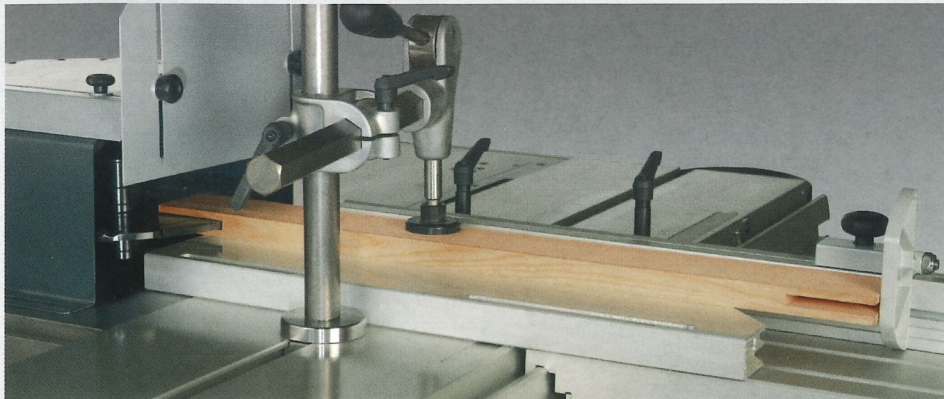
Forward tilting of the spindle moulder is dangerous and has serious handling disadvantages:

- increased risk of accidents
- limited height of workpiece
- power feeders can not be used
- poor machined surface
- chip removal, bad or even impossible

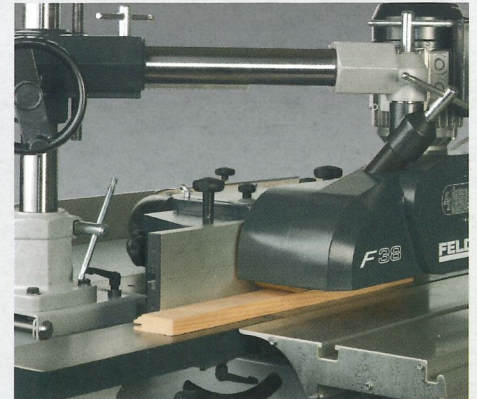


Tenoning and slotting

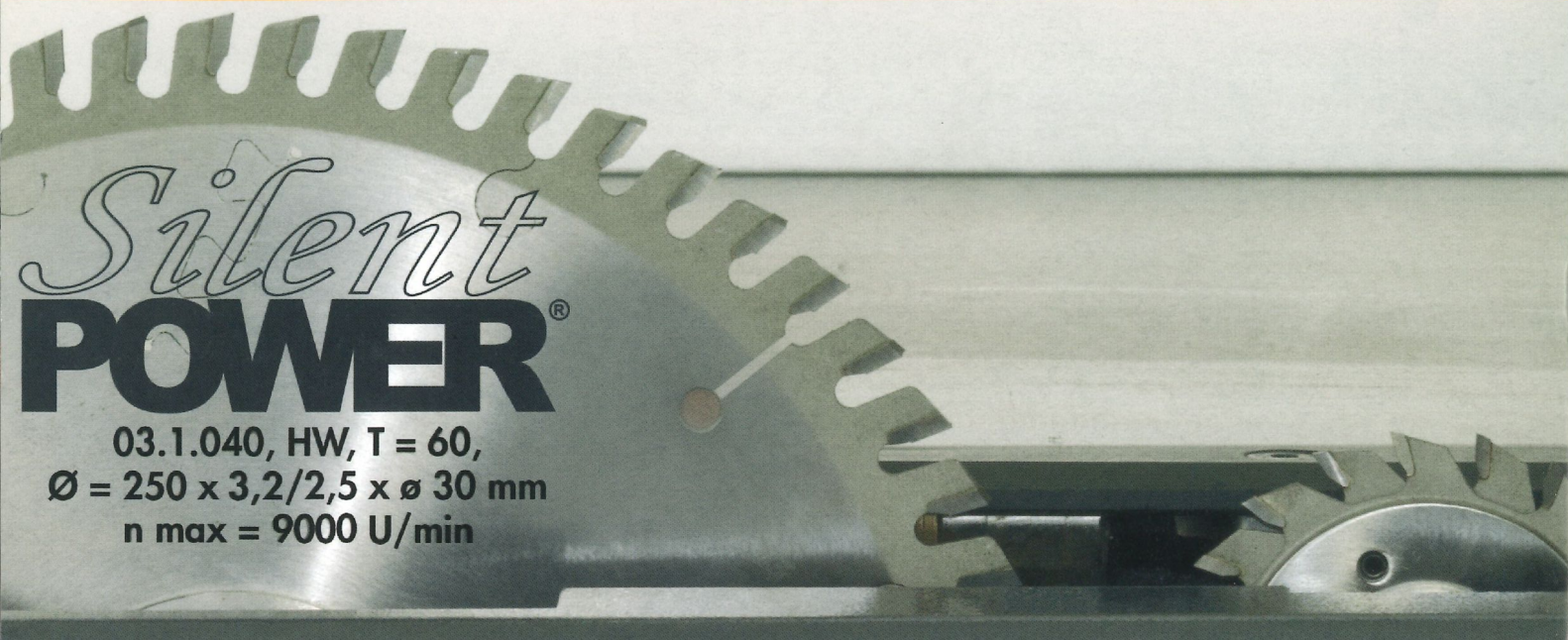
The heavy duty Felder spindle unit ensures high precision when moulding and tenoning with heavy tooling.



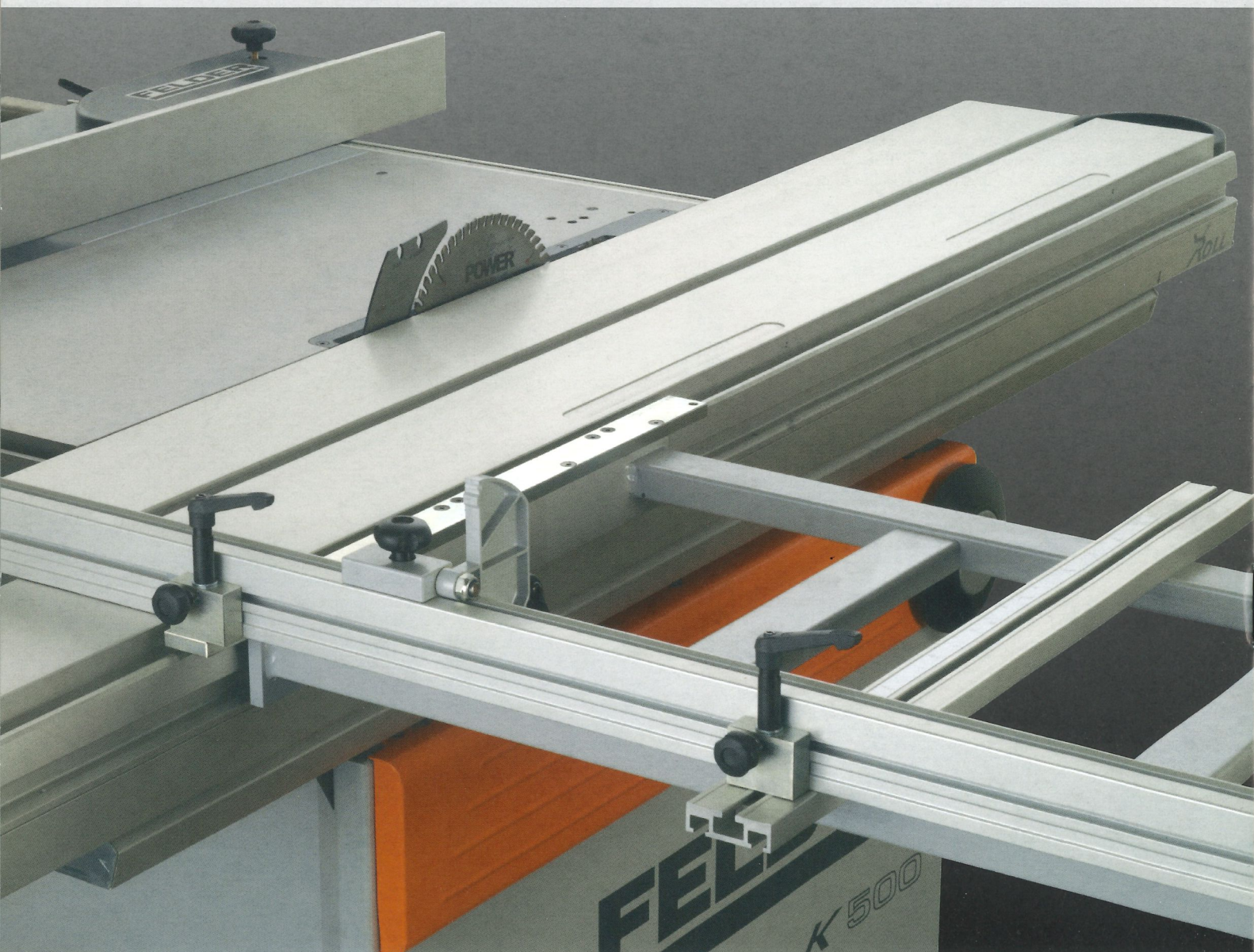
The Felder device for tilting the feeder away means the power feeder always remains on the machine and can be used at any moment without problems.



FELDER® SERIE 500



03.1.040, HW, T = 60,
Ø = 250 x 3,2/2,5 x ø 30 mm
n max = 9000 U/min



K 500

K 500 Sliding table saws

A saw that is a great value for money, and effortlessly competes with "larger" machines when it comes to performance!

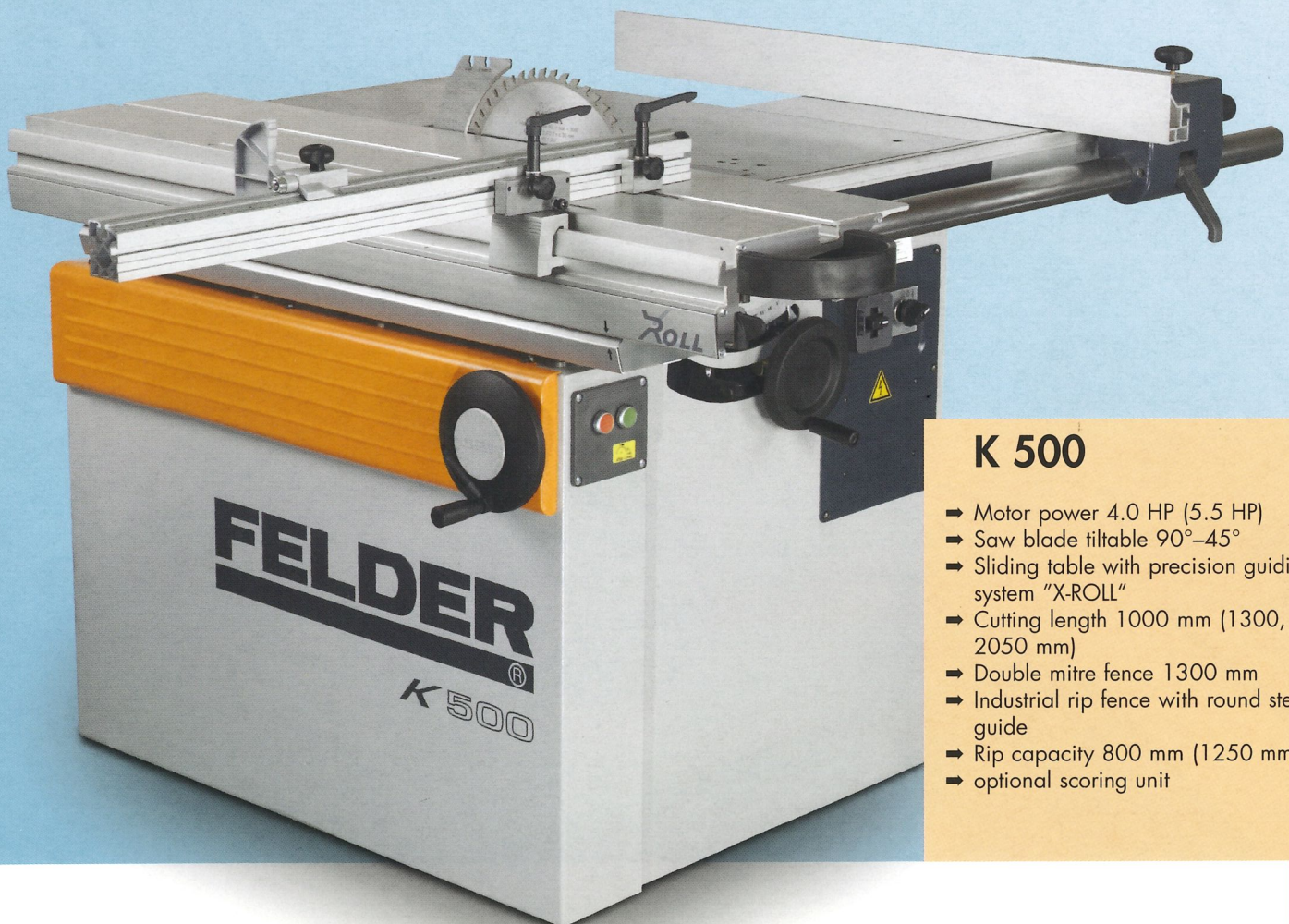
The K 500 embodies true performance and ease of use!

The saw blade tilts from 90°–45°, and is quick and easy to change. Precision is guaranteed with the "X-ROLL" sliding table and heavy duty, accurate fences - the rip fence runs on a large steel bar with an integrated fine adjustment feature.

This machine presents a brilliant combination of highly functional components designed for hobby users and small workshops alike.

K 500 Professional Equipment

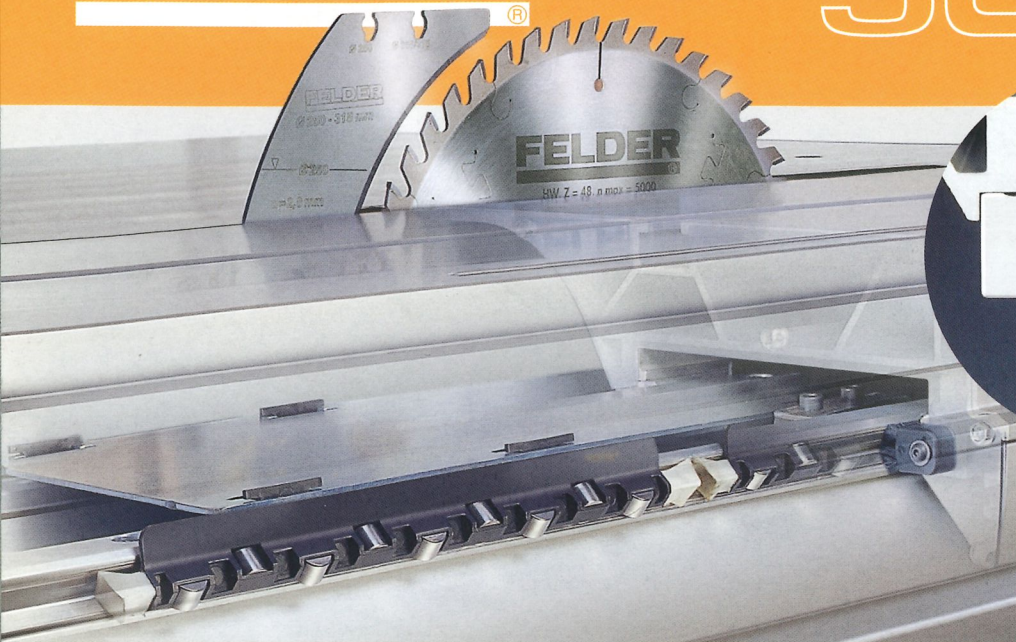
- + Cutting length 2050 mm
- + Anodised "X-ROLL" Sliding Table
- + Outrigger table 1100 for sliding table with telescopic arm
- + Crosscut fence 2600 mm for outrigger table instead of crosscut fence 1300 mm



K 500

- ➔ Motor power 4.0 HP (5.5 HP)
- ➔ Saw blade tiltable 90°–45°
- ➔ Sliding table with precision guiding system "X-ROLL"
- ➔ Cutting length 1000 mm (1300, 2050 mm)
- ➔ Double mitre fence 1300 mm
- ➔ Industrial rip fence with round steel guide
- ➔ Rip capacity 800 mm (1250 mm)
- ➔ optional scoring unit

FELDER[®] SERIE 500



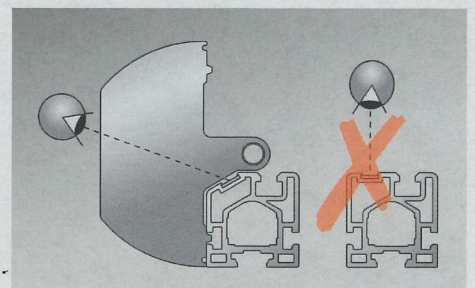
"X-ROLL": A Masterpiece of Engineering The ultimate in precision and guiding smoothness

This precision guiding system will accept maximum loads without compromising the smooth and accurate stroke of the sliding table. The X configuration of the roller bearings optimally distributes work-piece weight to all sides. With a roller bearing system the full width of the bearing is in contact with the guiding track. With no single point of contact between the bearing and the guiding track as found on conventional ball bearing systems, the roller bearing will never wear a groove into the guiding track. This ensures play-free guiding for the lifetime of the machine. The "X-ROLL" system is backed with a 6 year factory warranty.

This is what makes the difference:

- Extremely smooth running and durable guiding system! Due to the use of roller bearings there is no "single point of contact" between bearing and guide track.
- "Dust resistant" the 3 way dust protection system ensures dust free, clean guiding.
- Hardened and ground-bearing tracks.

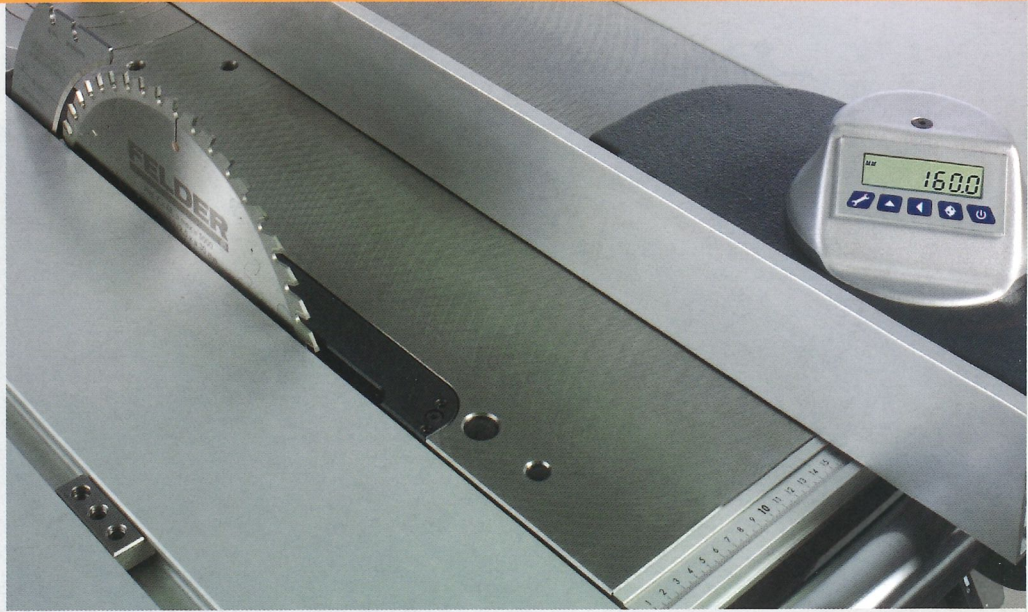
The Cross-cut fence 1300 mm Perfect construction – Perfect function!



The Cross-cut fence 1300 mm for crosscuts between $+45^\circ$ and -45° . The fence can be attached to the sliding table without the use of tools. The end stop provides you with the exact 90° position.

The scale on the crosscut fence is bevelled towards the operator, this is to assist you when setting the crosscut-stop position improving accuracy by preventing readout errors. The crosscut-stop position-indicator is perfectly integrated into the body of the crosscut-stop.

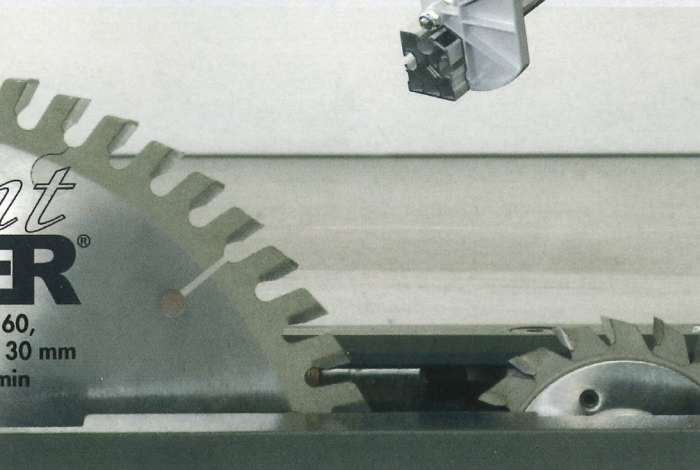
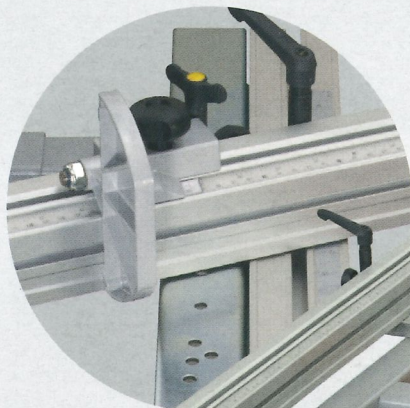
K 500



The single handed adjustment system ensures quick and accurate setting of the rip fence. A fine adjustment facility is included. The rip capacity amounts to 800 mm or optionally 1250 mm. The easy to read rip scale is perfectly intergrated into the saw table. The aluminium rip fence plate can be moved backwards to optimise the feed of workpieces.

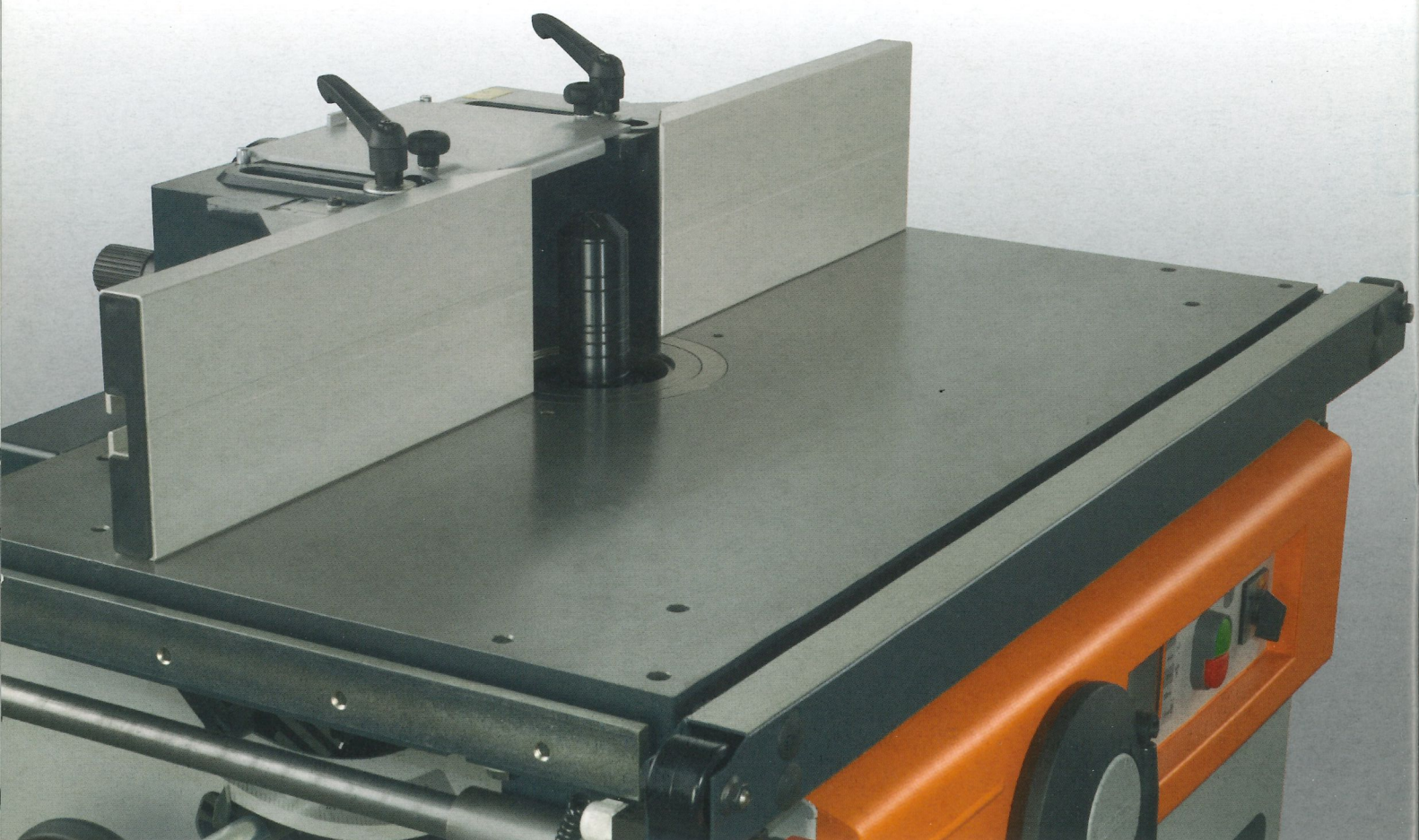
Precision mitre index system: Accuracy of angles to a degree

For those who want even more accurate settings we equip the outrigger table with the "precision mitre index system". With this you can select predrilled positioning stops in steps of 5°, but also at 22.5°, by means of the index locating pin from +45° to -45°.



Scoring unit Classic: The height and lateral setting of the scoring blade is adjusted manually from the top of the saw unit table. (Option)

FELDER® SERIE 500



F 500

F 500 Tilting Spindle Moulder

Quality that's affordable

The Felder tilting spindle moulder offers you extraordinary performance and optimal ease of use at a very low price; in other words, this Felder moulder provides quality that is unmatched in this price class!

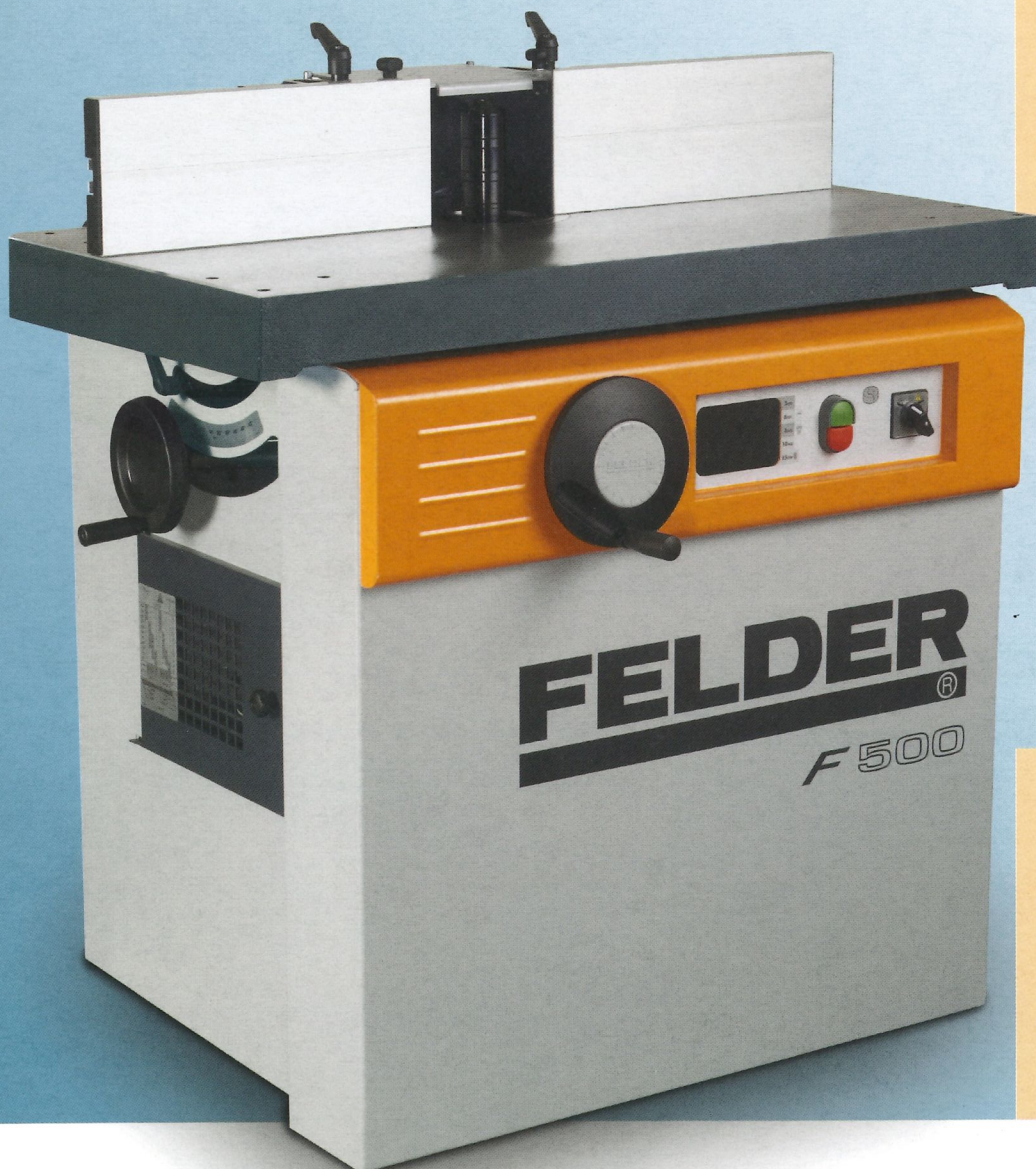
The F 500 scores points in all disciplines: a moulder fence that measures 220, a moulder spindle that tilts 90°–45° and the capability to switch quickly among the 4 speed settings.

These are features that impress even the most discerning woodworker.



F 500

- ➔ Motor power 4.0 HP (5.5 HP)
- ➔ Spindle moulder tilting from 90°–45°
- ➔ 4-speed moulding 3000/6000/8000/10,000 rpm
- ➔ Spindle moulder fence 220 for max. tooling diameter 220 mm
- ➔ Aluminium fence plates anodised
- ➔ Solid cast iron tables and units



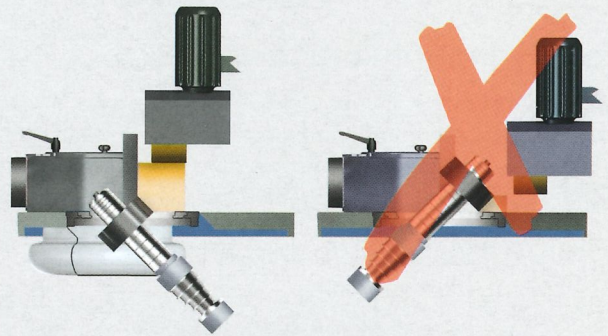
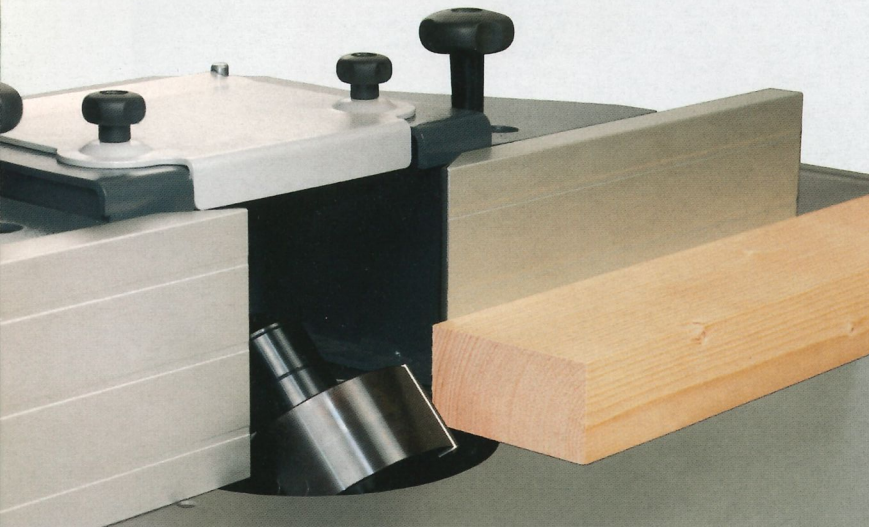
F 500

Professional Equipment

- + Motor power 5.5 HP
- + Forward and Reverse Run
- + Spindle fence 240 for max. tooling diameter 230 mm
- + MULTI adjustment for spindle fence 240 enabling parallel running and quick setup

The Spindle Unit: Precision down to the smallest detail.

The heavy, double sided cast iron suspension of the spindle moulder unit provides stability and superb quiet running. Spindle fence 220 for tools up to max. Ø 220 mm. Anodised spindle fences, of which the outfeed fence can be adjusted from -5 to +25 mm.

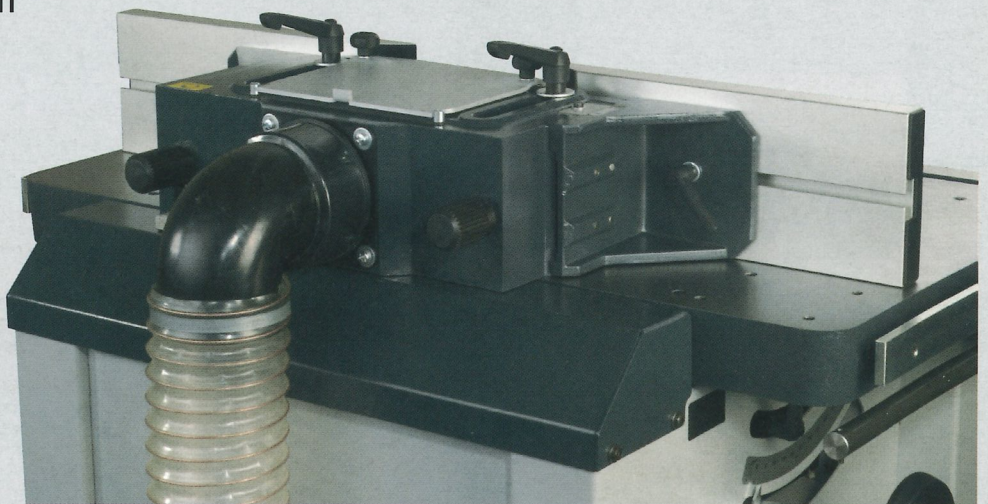
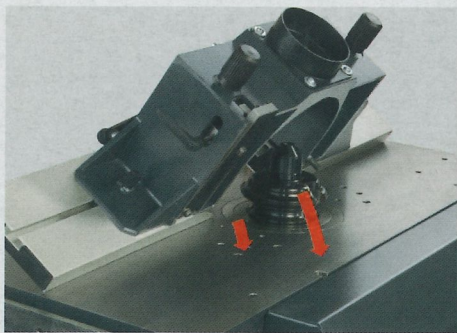


With your Felder the spindle tilts "rearwards", for the following reasons:

- Safe operation
- suitable for any workpiece size
- power feeders may be used without access problems.
- impeccably machined surface
- optimal chip removal

Professional Equipment

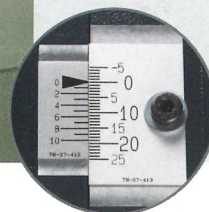
Spindle fence 240 for max. tooling diameter 230 mm, MULTI adjustment for spindle fence 240 enabling parallel running and quick set-up



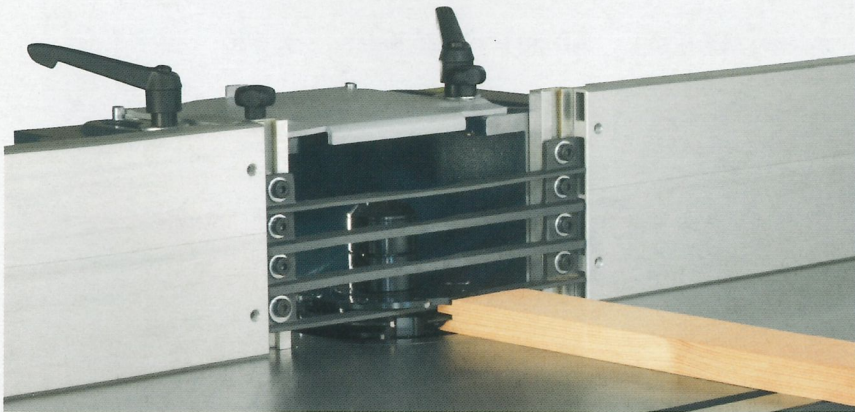
Spindle Moulder Fence "240"

The "240" fence will accept cutterblocks up to 230 mm dia. The smooth inside profile of the fence ensures optimum dust extraction. The outfeed fence plate is easily adjustable to compensate for any stock removal which reduces the overall width of the work piece. Together with the MULTI-fine adjustment feature, the "240" fence is a highly engineered piece of equipment, quick to set-up and very easy to make accurate fine adjustments. Max. tool Ø 230 mm, max. tool height over table 100 mm, Ø of extraction fitting 120 mm, "BG-dust tested".

The Outfeed Fence Plate can be adjusted with a handwheel according to a scale -5 to +25 mm.



F 500

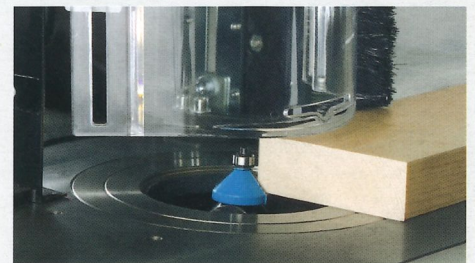


The safety bar guides, great for "end-grain" work (optional).



Table extension frame

With this valuable option you can easily work with large work pieces e.g. Rebate a door perfectly with comfort.



Standard: Spindle moulder-Ø 30 mm for standard moulding tools.
Optional – instead of the spindle moulder-Ø 30 mm: High speed spindle for router bits with 14,000 rpm (must be ordered before machine is produced).

	CF 531	AD 531	KF 500	K 500	F 500
POS Electrics					
001	S	S	S	S	S
003	O	O	O	O	O
004	S	S	S	S	S
006	S	S	S	S	S
007	O	O	O	O	O
011	S	-	S	-	O
012	O	-	-	-	-
Surface Planer and Cutterblock					
030	310	310	-	-	-
033	S	S	-	-	-
034	S	S	-	-	-
036	S	S	-	-	-
037	O	O	-	-	-
038	S	S	-	-	-
039	O	O	-	-	-
040	O	O	-	-	-
041	O	O	-	-	-
Thicknessplaner and Feed Drive					
050	306	306	-	-	-
051	O	O	-	-	-
052	O	O	-	-	-
056	S	S	-	-	-
Saw and Scoring Unit					
070	S	-	S	S	-
084	S	-	O	O	-
082	O	-	O	O	-
074	O	-	O	O	-
078	-	-	S	S	-
076	S	-	O	O	-
077	-	-	O	O	-
085	-	-	O	O	-
Spindle Moulder Unit and Spindle Fence					
109	S	-	S	-	S
Speed 3000/6000/8000/10.000 rpm	S	-	S	-	S
Table opening in mm	180	-	180	-	180
104	S	-	S	-	S
108	O	-	O	-	O
Spindle moulder fence 220 for max. tooling diameter 220 mm, fence plates 350 mm	S	-	S	-	S
112	O	-	O	-	O
Spindle moulder fence 240 for max. tooling diameter 230 mm, fence plates 450 mm	O	-	O	-	O
123	S	-	S	-	S
EURO – Spindle moulder guard	S	-	S	-	S
113	O	-	O	-	O
MULTI adjustment for spindle fence 240 (only in combination with option 112)	O	-	O	-	O
116	S	-	S	-	S
Aluminium spindle fence plates anodised	S	-	S	-	S
117	O	-	O	-	O
Spindle fence plates anodised with "safety bar guides" (only in combination with option 112)	O	-	O	-	O

	CF 531	AD 531	KF 500	K 500	F 500
118 Table extension frame for F 500 table	-	-	-	-	○
Sliding Tables					
130 Dimension sliding table K, cutting length 1000 mm**	S	-	S	S	-
131 Dimension sliding table M, cutting length 1300 mm**	○	-	○	○	-
132 Dimension sliding table L, cutting length 2050 mm**	○	-	○	○	-
133 Dimension sliding table F, cutting length 2500 mm, anodised	○	-	-	-	-
136 Dimension sliding table anodised	○	-	○	○	-
Outrigger Tables and Crosscut Fences					
160 Outrigger table 1100 with telescopic arm (up to cutting length 2050 mm)	○	-	○	○	-
161 Outrigger table 1300 with telescopic arm (up to cutting length 2500 mm)	○	-	○	○	-
164 Crosscut fence 1300 mm for all sliding tables	S	-	S	S	-
165 Telescopic extension for crosscut fence 1300 mm to 2050 mm	○	-	○	○	-
166 Crosscut fence 2600 mm for outrigger table	○	-	○	○	-
168 Crosscut fence 2600 mm for outrigger table instead of crosscut fence 1300 mm	○	-	○	○	-
170 Precision mitre unit with pin locating system for outrigger table crosscut fence	○	-	○	○	-
Mortising Unit					
191 Mortising chuck, clamping range 0–16 mm	○	○	-	-	-
189 Mortising table	○	○	-	-	-
190 Mortising table, heavy professional execution	○	○	-	-	-
194 Transport unit for mortising table heavy (only with Pos. 190)	○	○	-	-	-
Important Accessories					
210 Rolling carriage	○	○	○	○	○
212 Tilting bracket for power feed	○	-	○	○	-
211 Coupling system for table extension (Thickening or spindle moulder table, 1 pcs)	○	○	-	-	○
221 Preparation for Container Transport	W	W	W	W	W

Professional Equipment
Save with the Professional-equipment!

	CF 531 Professional	KF 500 Professional	K 500 Professional	F 500 Professional
007 5.5 HP (4.0 kW)*				P
011 Switch for forward and reverse run				P
112 Spindle moulder fence 240 for max. tooling diameter 230 mm, fence plates 450 mm	P	P		P
113 MULTI adjustment for spindle fence 240 (only in combination with option 112)	P	P		P
132 Dimension sliding table L, cutting length 2050 mm**	P	P	P	
136 Dimension sliding table anodised	P	P	P	
160 Outrigger table 1100 with telescopic arm (up to cutting length 2050 mm)	P	P	P	
168 Crosscut fence 2600 mm for outrigger table instead of crosscut fence 1300 mm	P	P	P	

* Power rating S6/40 %

** Cutting length with outrigger at max. cutting height

S Standard equipment

W Optional equipment at no extra cost

- Not available

P Professional Standard equipment

FELDER[®] SERIE 500



Optionally any Felder may be equipped with a rolling carriage. With this no workshop is too small.



Increase your working surface area as needed – Felder System Table Extensions
Since their invention in 1969, Felder system table extensions have become a very common and useful choice for most Felder owners. Within seconds and without the use of tools you are able to increase the working surface of your Felder – just like that!

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