

# SKIP PER 130

NC PROCESSING  
CENTRE

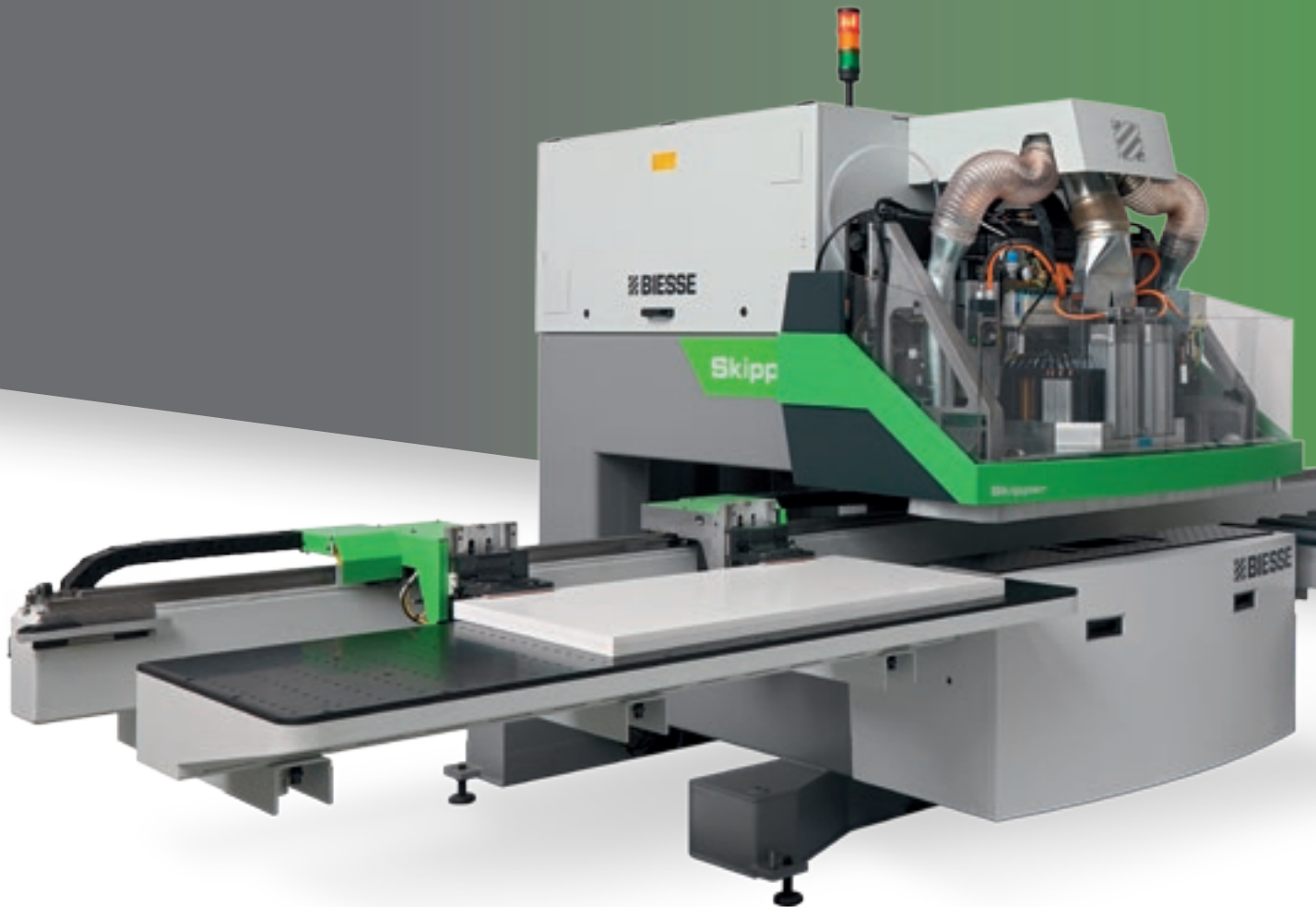


 **BIESSE**



 **BIESSEGROUP**

# PERSONALISATION IN REAL TIME



## THE MARKET REQUIRES

a change in production processes to meet the increasing demand for **customer specific products whilst maintaining quick and defined delivery times.**

## BIESSE RESPONDS

with technological solutions able to meet the requirements of contract manufacturers, notably reducing their production costs.

**Skipper 130** is an NC processing centre that allows the processing of panels of completely different formats in sequence, and without interruptions. It's ideal for the nonstandard production of large companies, for producing small batches for third parties, and for those requiring just-in-time flexible production.



## **SKIPPER** 130

- ✔ PROCESSES IN REAL TIME, WITHOUT INTERRUPTIONS OR ANY NEED FOR MANUAL INTERVENTIONS
- ✔ HIGH PRODUCTIVITY, THANKS TO THE COMPLETE AND SIMULTANEOUS MACHINING OF 2 PANELS (ON ALL 6 PANEL FACES)
- ✔ MAXIMUM PERFORMANCE FOR EVERY FUNCTION, WHETHER BORING OR DOWELLING
- ✔ USER-FRIENDLY.

# PROCESSING OF DIFFERENT SHAPES IN SEQUENCE

Skipper 130 is revolutionary. It can machine all 6 panel faces simultaneously in one single step (including dowel insertion).



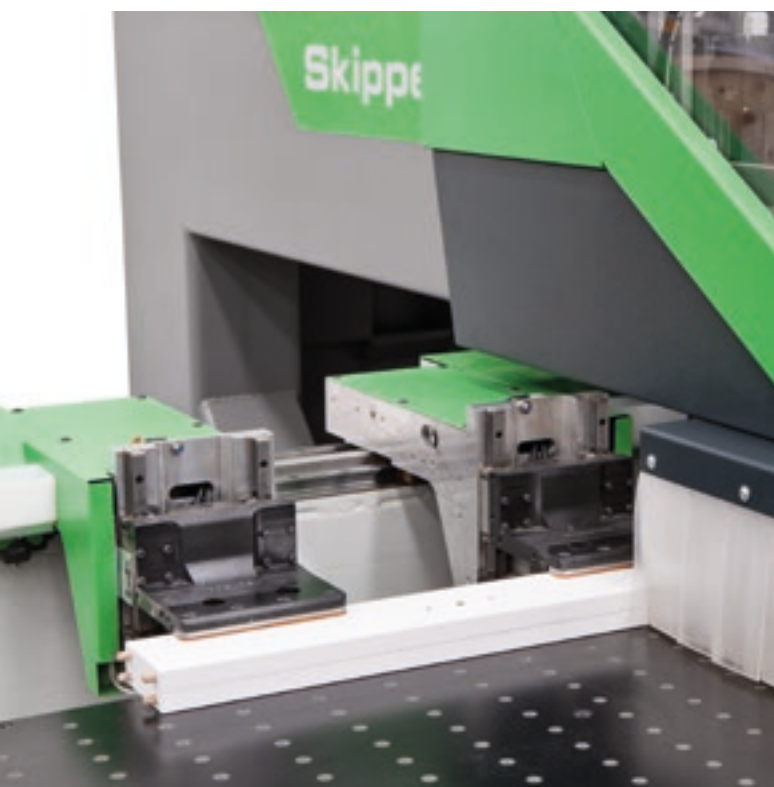
Complete flexibility for machining panels of different thicknesses and sizes. Simultaneous, continuous machining operations on both the upper part and the lower part, without the need to feed the panels through the machine several times.



Skipper can easily perform "through" operations without any risk of splintering the material. It also processes "breathable" materials and very small pieces perfectly.



Maximum hold on panels of any material and shape, thanks to the panel clamping system using automatically positioned vices.

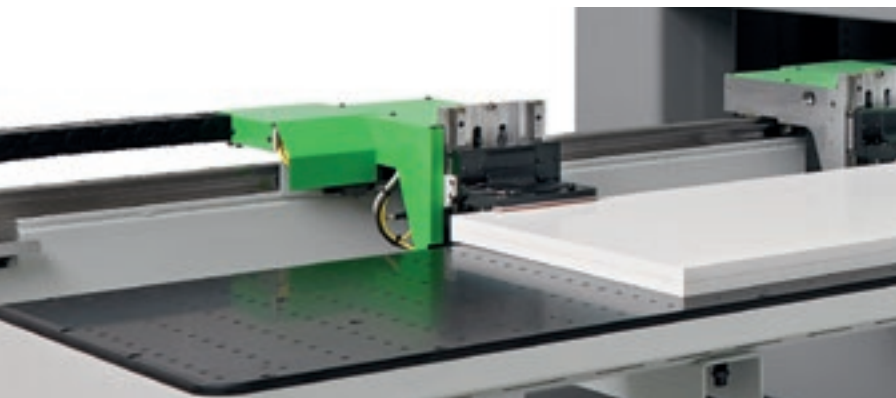


To start, you just need the work program; no tools, adjustments or tests are necessary because the panel is clamped using automatically positioned vices.



The 41+ 41 independent spindles guarantee first class performance.

Easy, quick tooling of both units.



The piece size measuring system verifies the exact thickness of the panels in real time, automatically adjusting the machining depth as necessary.



Automatic repositioning of the vices during the machining operation.

**NO NEED FOR  
TOOLING OPERATIONS  
OR ADDITIONAL  
ADJUSTMENTS:  
SKIPPER 130 IS ALWAYS  
READY FOR USE.**

# REAL TIME MACH INING

## IMMEDIATE PRODUCTIVITY

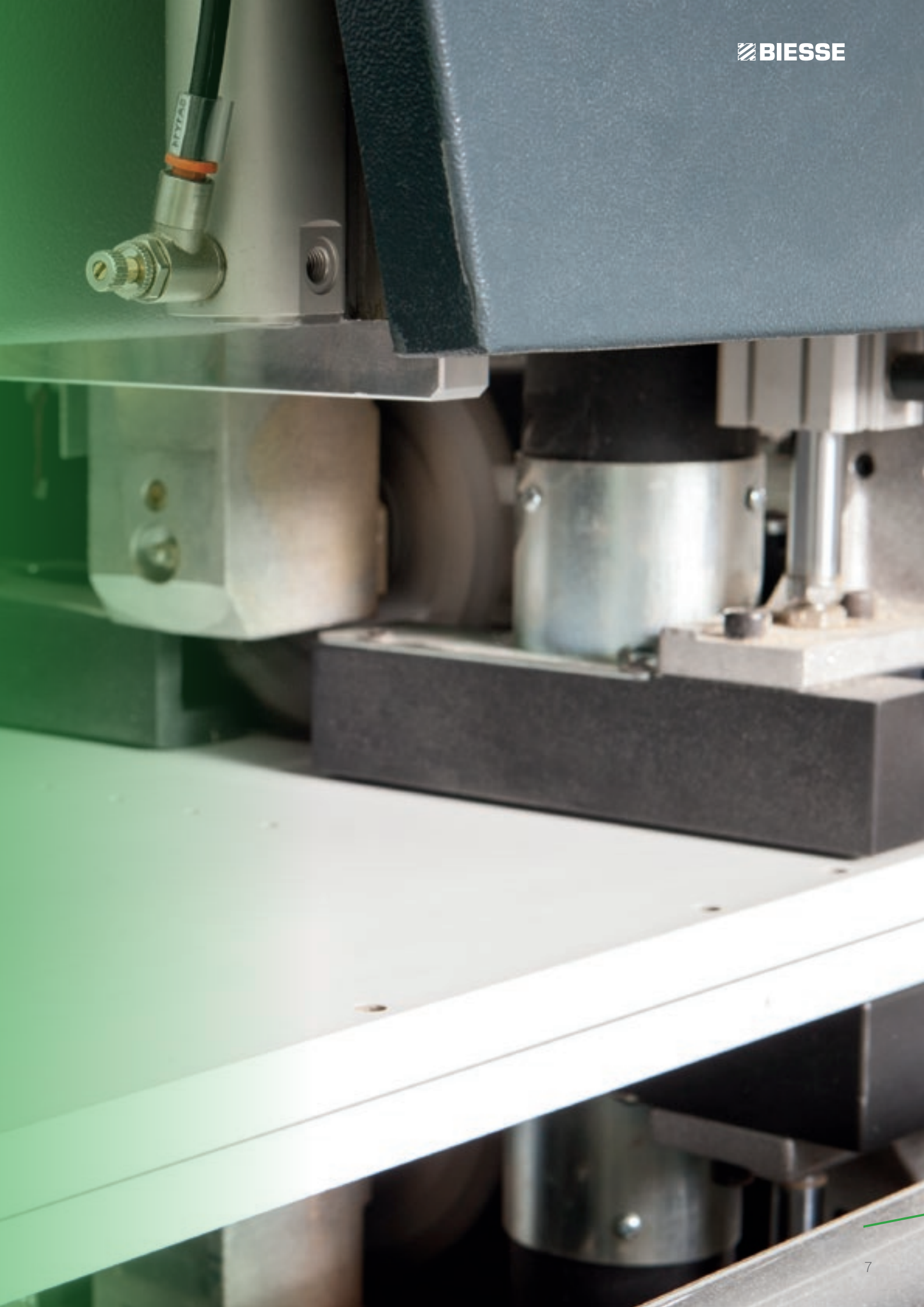
**Long term reliability and precision.**

**Material transformation cost reduction of over 60%.**

**Maximum yield for batch 1 production.**

**Easy use for everyone.**

2 powerful opposing operating sections with 41+41 independent spindles machine 2 overlapping panels simultaneously, thereby doubling productivity levels. Skipper moves the panels in X and Y on an air cushion surface, in relation to the fixed tools. The panels move between two air cushions, processing one single panel or 2 mirrored panels simultaneously.

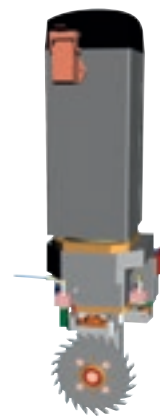
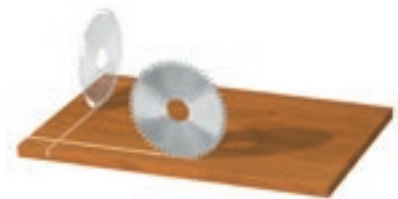


# MAXIMUM PERFORMANCE FOR EVERY FUNCTION

Full panel customisation with borings, horizontal milling, channels and scoring.



Blade units indexed 0-90° in the X and Y direction.



Blade units for milling operations and channels in the X direction.



Electrospindles with ISO30 coupling for changing the milling tools quickly and easily.



Boring and horizontal milling on the 6th side.



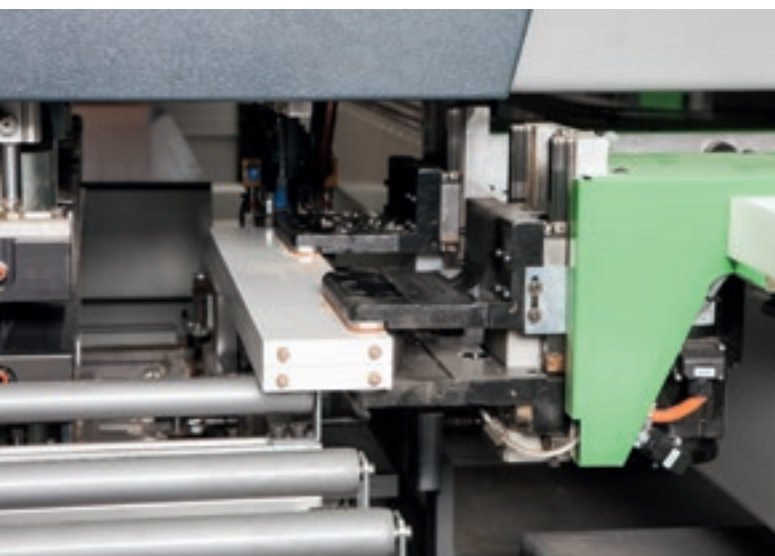
**THE MACHINE CAN BE FITTED  
WITH ONE OR TWO INDEPENDENT  
HORIZONTAL UNITS.**

# FULL CUSTOMISATION

The panel emerges finished and fully machined, complete with dowels and therefore ready to be assembled or packed.



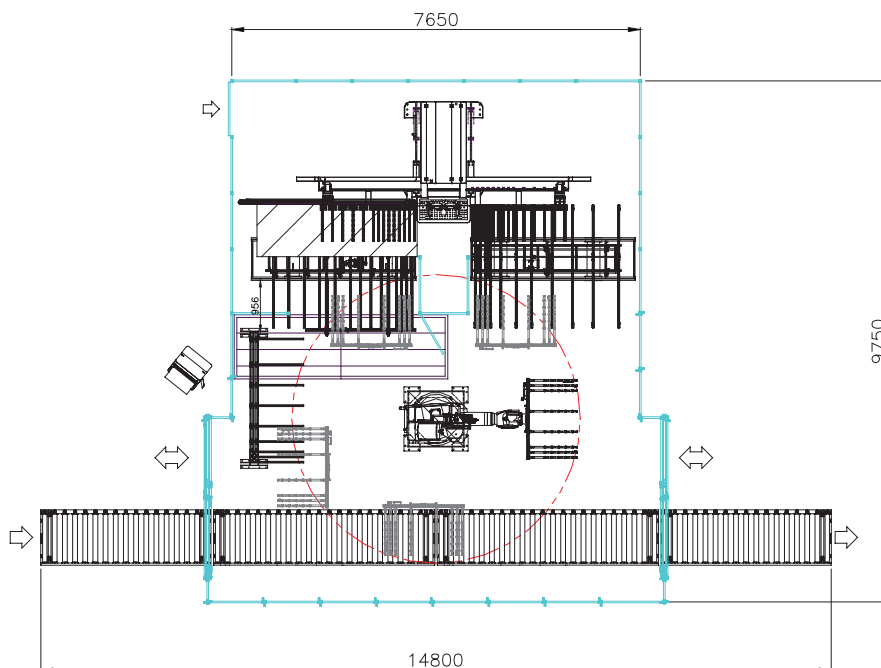
System of glue injection and dowel insertion with two opposing units, for machining the two ends of the panel.



# INTEGRATION IN LINE PROCESSES

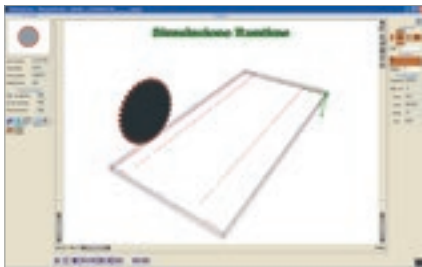


Reduced loading times, thanks to the system that automatically positions the panels up against the stops.



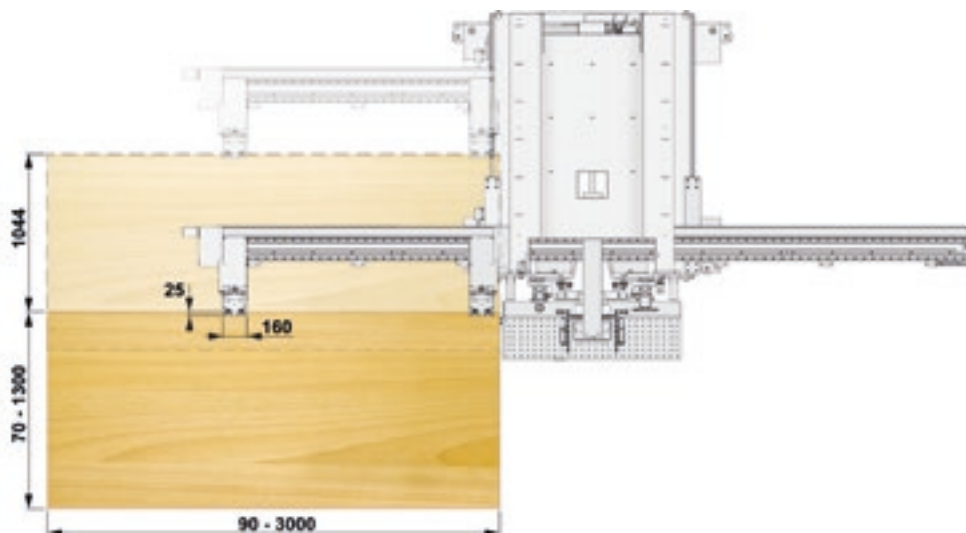
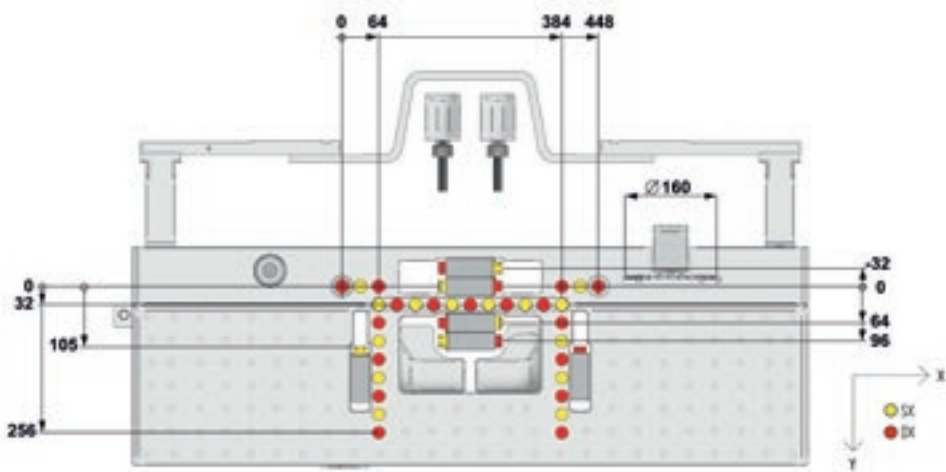
Skipper 130 can easily be integrated in a cell with a robot or with automatic loading/unloading systems.

# USER-FRIENDLY

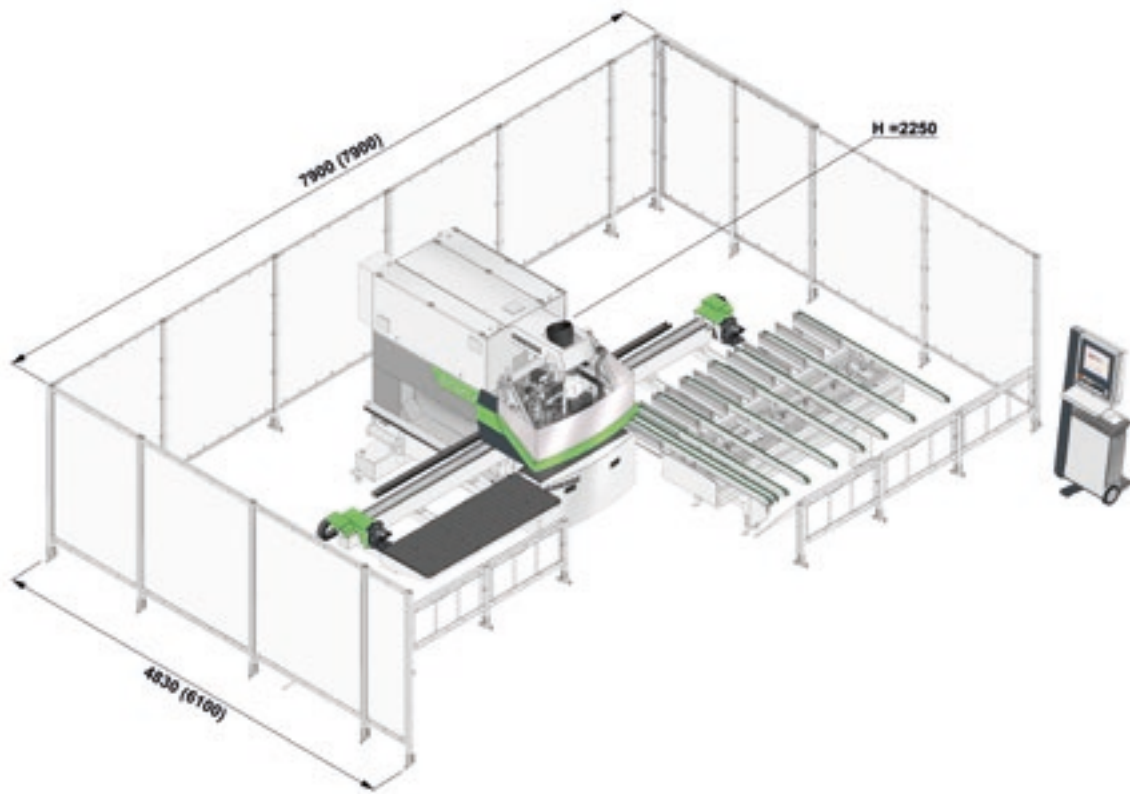


An extremely powerful yet user-friendly operator interface that allows quick decisions and automatically optimises the cycle on the basis of the tools available, to minimise work times.

BiesseWorks is the system for programming Biesse machines, combining high performance with remarkable ease of use. The interface can be customised to meet to user requirements.



# TECHNICAL SPECIFICATIONS



## SKIPPER 130

Length of machinable panels	mm - inch	90 / 3000 - 3.5 / 118.1
Width of machinable panels	mm - inch	70 / 1300 - 2.7 / 51.2
Thickness of machinable panels	mm - inch	8 / 90 - 0.3 / 3.5
Vertical boring spindles (above+below)		31
Boring spindle rotation speed (max)	giri/min - rpm	6000
Horizontal boring spindles in X (above+below)		8 + 8
Horizontal boring spindles in Y (above+below)		2 + 2
Elettromandrino kW 4.5 (sopra+sotto)		1 + 1
Electrospindle rotation speed (min-max)	giri/min - rpm	1000 / 24000
Blade unit diam.160 mm (above+below)		1 + 1
Horizontal boring spindles in Y+ (below)		1 - 2
Glue-dowel insertion unit (above) in X		2

The technical specifications and drawings are non-binding. Some photos may show machines equipped with optional features. Biesse Spa reserves the right to carry out modifications without prior notice.

Surface sound pressure level during machining in A (Lp<sub>fA</sub>): 84 dB(A). Sound power level during machining in A (L<sub>WA</sub>): 107 dB(A). Measurement uncertainty K: 4 dB(A).

The measurement was carried out in compliance with UNI EN 848-3:2007, UNI EN ISO 3746: 2009 (sound power) and UNI EN ISO 11202: 2009 (sound pressure levels at workstation) during panel machining. The noise levels shown are emission levels and do not necessarily correspond to safe operation levels. Despite the fact that there is a relationship between emission and exposure levels, this may not be used in a reliable manner to establish whether further measures need to be taken. The factors determining the exposure level for the workforce include length of exposure, work environment characteristics, other sources of dust and noise, etc. i.e. the number of other adjoining machines and processes. At any rate, the above information will enable the operator to better evaluate dangers and risks.

# INDUSTRY 4.0 READY

A photograph of a dark grey industrial machine in a factory setting. The machine has the text 'INDUSTRY 4.0 READY' printed on its side in white and green. The background is blurred, showing factory lights and equipment.

INDUSTRY 4.0 READY

**Industry 4.0 is the new industry frontier, based on digital technologies and on machines that speak to companies. The products driving this revolution can communicate and interact independently within production processes, which in turn are connected via intelligent networks.**

Biesse's commitment is to transform our customers' factories with real-time technology, ready to guarantee digital manufacturing opportunities, with smart machines and software packages becoming vital tools that facilitate the daily tasks of people all over the world processing glass, stone, metal and more. Our philosophy is a practical one: to supply entrepreneurs with solid data that can help them to lower their costs, optimise their processes and improve their results.

**And that means being 4.0 ready.**

## IDEAS TAKE FORM AND SHAPE



**B\_CABINET IS A UNIQUE SOLUTION FOR MANAGING FURNITURE PRODUCTION FROM THE 3D DESIGN PHASE TO PRODUCTION FLOW MONITORING. IT'S NOW POSSIBLE TO PLAN THE DESIGN OF A SPACE AND QUICKLY PASS FROM CREATING THE SINGLE ELEMENTS TO GENERATING PHOTO-REALISTIC CATALOGUE IMAGES, FROM GENERATING TECHNICAL PRINTS TO PRODUCING REQUIREMENT REPORTS, AND ALL IN ONE SINGLE ENVIRONMENT.**

**B\_CABINET FOUR, SUPPLEMENTARY MODULE, MAKES IT EASY TO MANAGE ALL THE WORK PHASES (CUTTING, MILLING, BORING, EDGE-BANDING, ASSEMBLY, PACKAGING), JUST WITH A CLICK.**

**B\_CABINET FOUR INCLUDES AN ENVIRONMENT DEDICATED TO THE REAL TIME MONITORING OF THE PROGRESS OF THE PRODUCTION PHASES. THAT MEANS COMPLETE CONTROL OF THE ORDER STATUS, STEP BY STEP, THANKS TO CHARTS AND 3D IMAGES.**

# SERVICE & PARTS

Direct, seamless co-ordination of service requests between Service and Parts. Support for Key Customers by dedicated Biesse personnel, either in-house and/or at the customer's site.

## BIESSE SERVICE

- ✔ Machine and system installation and commissioning.
- ✔ Training centre dedicated to Biesse Field engineers, subsidiary and dealer personnel; client training directly at client's site.
- ✔ Overhaul, upgrade, repair and maintenance.
- ✔ Remote troubleshooting and diagnostics.
- ✔ Software upgrade.

**500**

Biesse Field engineers in Italy and worldwide.

**50**

Biesse engineers manning a Teleservice Centre.

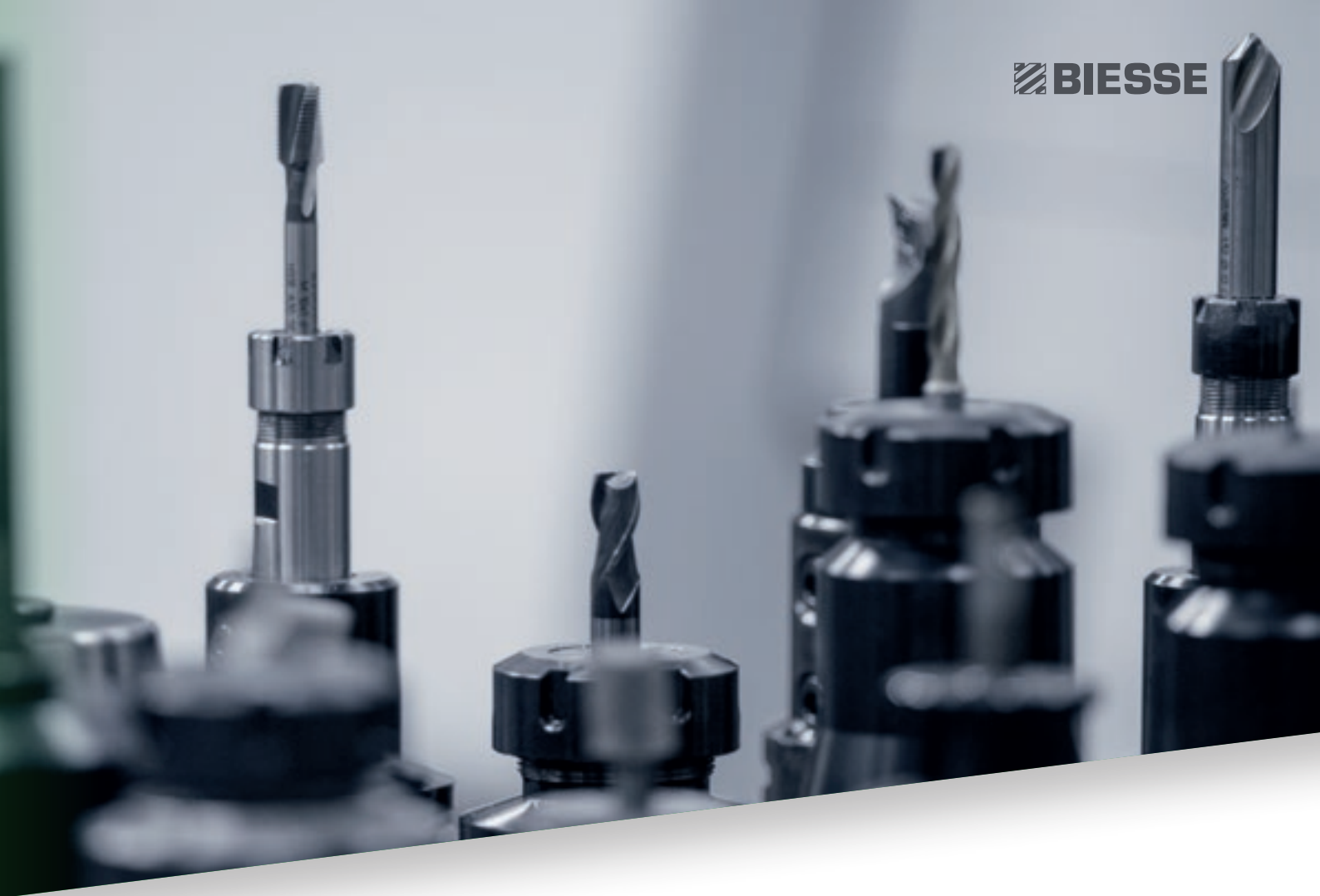
**550**

certified Dealer engineers.

**120**

training courses in a variety of languages every year.



A close-up photograph of several metal drill bits and tool components, arranged in a row. The bits are of different sizes and designs, some with black coatings. The background is a soft, out-of-focus grey.

The Biesse Group promotes, nurtures and develops close and constructive relationships with customers in order to better understand their needs and improve its products and after-sales service through two dedicated areas: Biesse Service and Biesse Parts. With its global network and highly specialized team, it offers technical service and machine/component spares anywhere in the world on-site and 24/7 on-line.

## BIESSE PARTS

- ✔ Original Biesse spares and spare kits customized for different machine models.
- ✔ Spare part identification support.
- ✔ Offices of DHL, UPS and GLS logistics partners located within the Biesse spare part warehouse, with multiple daily pick-ups.
- ✔ Order fulfillment time optimized thanks to a global distribution network with de-localized, automated warehouses.

**92%**  
of downtime machine orders fulfilled  
within 24 hours.

**96%**  
of orders delivered in full on time.

**100**  
spare part staff in Italy and worldwide.

**500**  
orders processed every day.

# MADE WITH BIESSE

## BIESSE GROUP TECHNOLOGIES JOIN FORCES WITH LAGO'S INNOVATION AND TOTAL QUALITY MANAGEMENT PROCESSES

In the crowded world of domestic design, Lago takes its place as an emerging brand, thanks to a collection of stimulating products and a corporate philosophy that embraces the interaction between business and art, coupled with on-going research into sustainable development. "We created a number of projects, or rather, concepts - states Daniele Lago - that have shaped Lago as we see it today: we saw design as a cultural vision that applies not only to individual products, but rather to the entire business chain".

"Flexibility is the key word here at Lago" says Carlo Bertacco, Manufacturing

Manager. "We started to introduce the concept of processing only outstanding orders, which enabled us to reduce our footprint and empty the site from the very beginning".

"The machinery that we purchased - states Bertacco - is great, it entailed a limited investment versus the capabilities it offers and is linked to a specific manufacturing approach. What I am talking about is a given manufacturing volume with Lago-standard quality levels and the possibility of customising as late as possible, at the customer's request: in short, the very basic principles of lean manufacturing".

*Source: IDM Industria del Mobile  
Lago, our customer since 1999, is one of most prestigious Italian furniture brands in the world.*



# LIVE THE EXPERIENCE

BIESSEGROUP.COM



Interconnected technologies and advanced services that maximise efficiency and productivity, generating new skills to serve better our customer.

**LIVE THE BIESSE GROUP EXPERIENCE AT OUR CAMPUSES ACROSS THE WORLD.**



**BIESSEGROUP**

