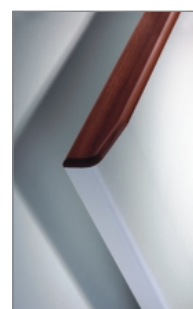
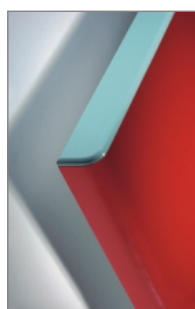


Roxyl

全自动单边直线封边机

Automatic, single-sided edge banding machines





Panel conveyor system.
Strong, safe and reliable, for optimum support of panels of all sizes thanks to the extra-large industrial chain (1"1/4).

工件输送系统

高强度、安全、可靠，大规格的工业链条（1"1/4）优化承托各种尺寸的工件



Monolithic base.

整体结构机身铸造



Belt presser for an optimal cleaning of the panel. (Opt.)

履带式压梁 (选配)



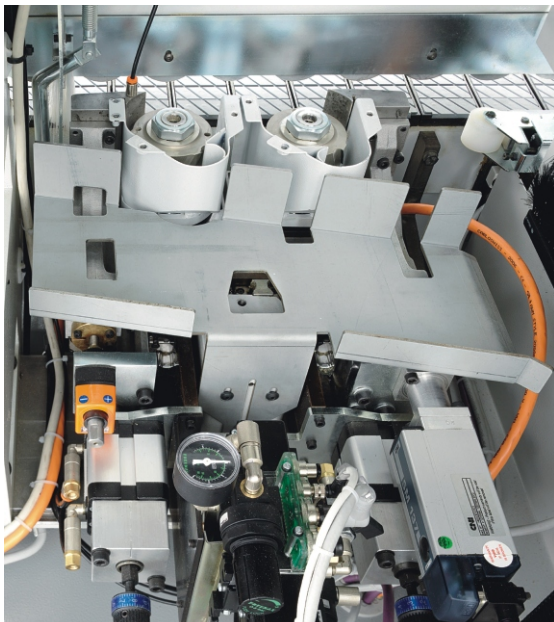
Numerical control with 10" touch-screen

10"触摸屏数控系统



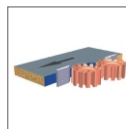
Personal computer control system.

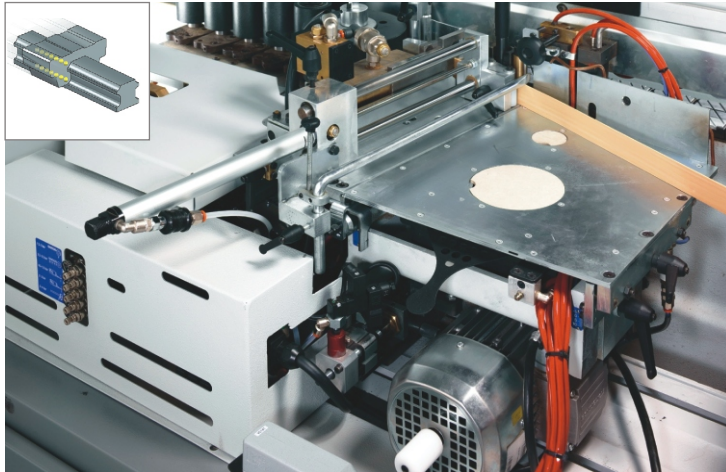
标准PC机控制系统



Pre-milling unit FI-502.

预铣装置 FI-502





Gluing unit VC-710.
涂胶装置 VC-710



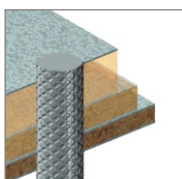
Pre-melting system QM-705 for EVA glue.
EVA 胶水快速预溶装置 QM-705



Automatic edge changeover, managed by PC-Flat (opt).
封边材料全自动更换系统，由PC机管理（选配）



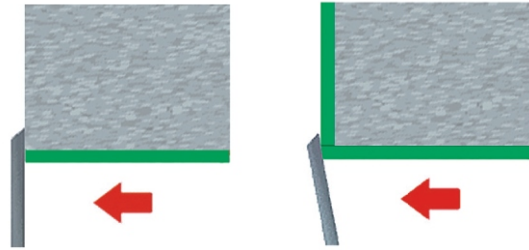
Pre-melting system gPoD for Polyurethane glues (opt).
PUR 胶水预溶系统 gPoD（选配）



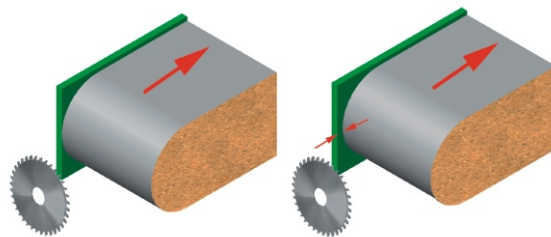
The glue spreader roller does not require any adjustment when changing panel thickness.
工件厚度改变时，涂胶轴无需进行任何调节



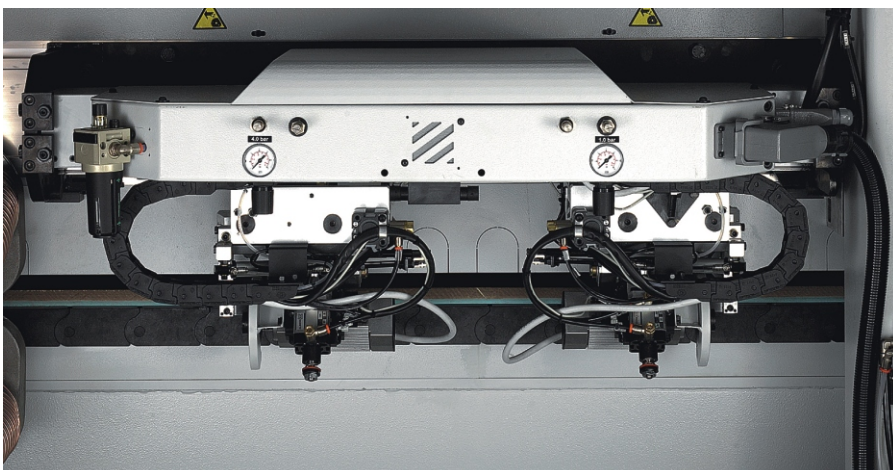
End trimming unit IN-801.
前后修边装置 IN-801



Pneumatic tilting with preselection of cutting angle between 0 and 15 degrees from control board.
从控制面板对锯切角度从0-15度气动预设调节

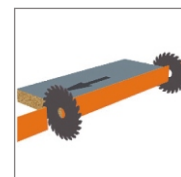


FLEX SYSTEM: automatically by NC forpostformed panels.
FLEX 系统：由NC控制自动调节对后成型工件进行加工



End trimming unit IT90-S for working speed up to 25 m/min.

前后修边装置 IT90-S，加工速度提升至 25 m/min





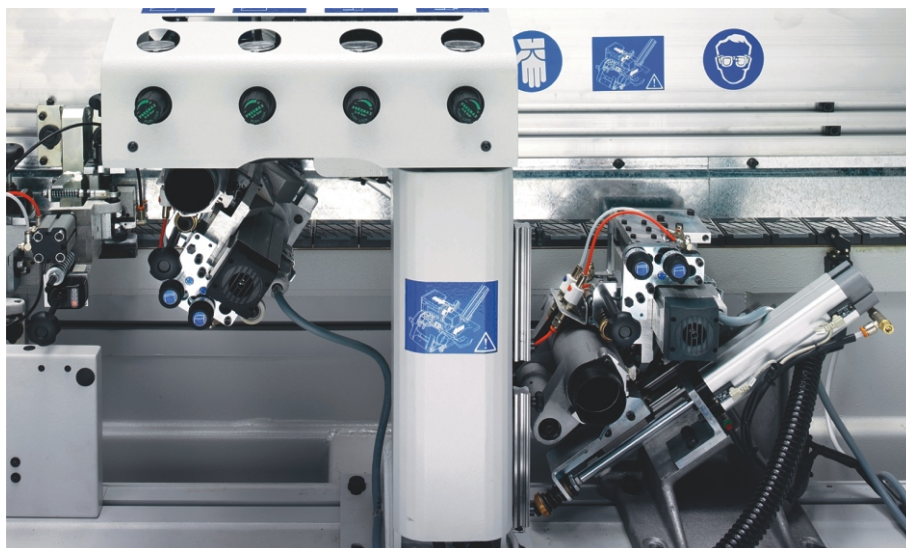
Top and bottom edge trimming unit RS-100.

顶、底粗修装置 RS-100



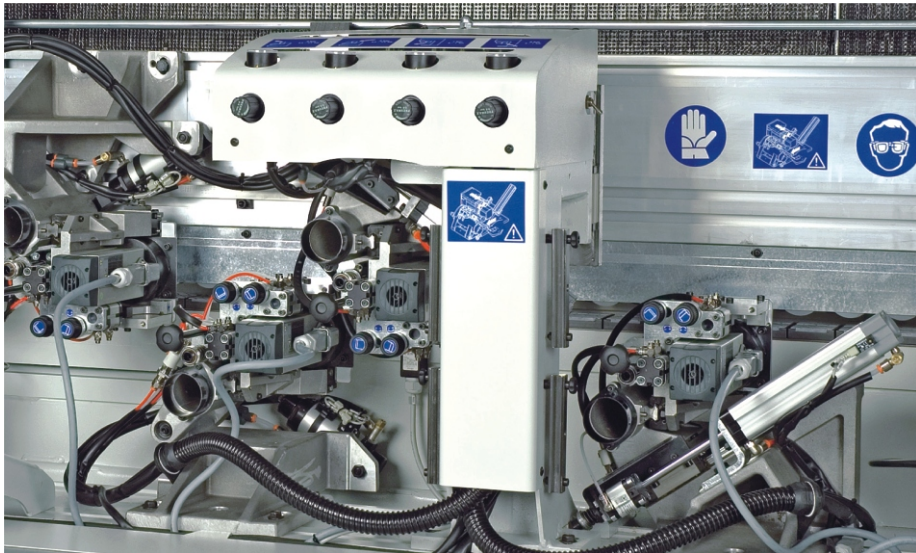
Multifunction Tilting top and bottom chamfering unit RF-400.

多功能顶、底精修装置 RF-400



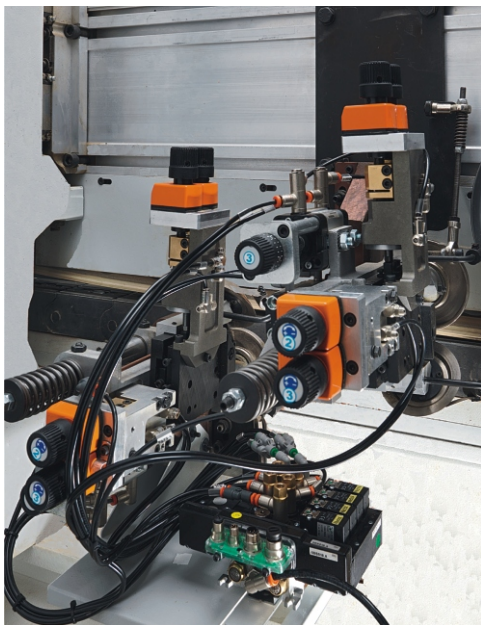
Multifunction 2 motors Rounder CR-202 (standard 4 positions FAST system).

双马达跟踪导角装置 CR-202 (标准配备四工位快速调节系统)



Brush unit SP-501
抛光装置 SP-501

Multifunction 4 motors Router CR-401 (standard 4 positions FAST system).
多功能四马达跟踪装置 CR-401 (标准配备四工位快速调节系统)



Glue scraper RCC-701
刮胶装置 RCC-701



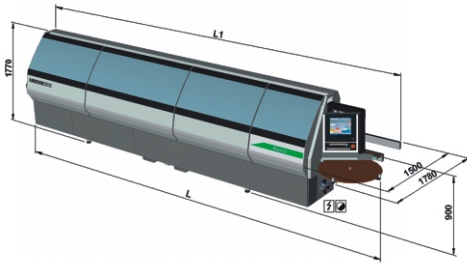
Spindle moulder units TA-501.
多功能开槽、铣边装置 TA-501

Edge scraper unit RBK-503, NC double position.
刮边装置 RBK-503, NC 控制双工位调节

Roxyl

技术参数

Technical information



	L		L1	
Roxyl 4.5	mm 6000	inch 236.2	mm 5700	inch 224.4
Roxyl 5.5	mm 7000	inch 275.5	mm 6700	inch 263.7
Roxyl 6.0	mm 7500	inch 295.2	mm 7200	inch 283.4



Electrical connection.
电路接口



Pneumatic connection.
气路接口

Panel height 工件高度	mm	10 / 65	inch	0.39 / 2.53
Max panel height (depending on profiles) 最大工件高度 (视轮廓而定)	mm	35 -65	inch	1.4 - 2.53
Thickness of edge-banding material in rolls 卷式封边材料厚度	mm	0.4 / 3	inch	0.02 / 0.11
Thickness of edge-banding material in strips* 条状封边材料厚度*	mm	0.4 / 22*	inch	0.02 / 87*
Min. panel length 最小工件长度	mm	140	inch	5.51
Min. panel width (with length 140 mm) 最小工件宽度 (长度140mm)	mm	85	inch	3.34
Min. panel width (with length 250 mm) 最小工件宽度 (长度250mm)	mm	50	inch	1.96
Chain feed speed* 链条输送速度*	m/min.	10-14-18-20 / 25*	fpm	33-46-59-65 / 81*
Central extraction system connections 中央抽尘接口	n°	1 Ø200 mm	no.	1 Ø200 mm
Central extraction system connections (for gluing unit) 中央抽尘接口 (涂胶装置)	n°	1 Ø80 mm	no.	1 Ø80 mm
Central extraction system connections (for pre-milling unit) 中央除尘接口 (预铣装置)	n°	1 Ø120 mm	no.	1 Ø120 mm
Glue pot capacity (approx) 胶锅容量 (大约)	kg	3	Kg	3
Heating time at 1/2 load (approx) 胶锅一半容量加热时间 (大约)	min.	10	min.	10

*according to the operating unit chosen.

*视选择的加工装置而定

BIESSE

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